

3 PTV

**Development of 3-D Particle Tracking Velocimetry
using Genetic Algorithm**

2001年 2月

2000年 12月 23日

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Development of 3-D PTV using GA

by

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Abstract

A new 3-D PTV(Particle Tracking Velocimetry) using a Genetic Algorithm is introduced. The measurement system consists of 3 CCD Camera, an Image grabber and an Ar-ion Laser. The fundamental of the developed technique is based on that one-to-one correspondence is found between two tracer particles selected at two different image frames taking advantage of combinatorial optimization of the Genetic Algorithm. The fitness function controlling reproductive success in the Genetic Algorithm is expressed by a kind of continuum theory on the sparsely distributed particles in space. The number of identified particles as 3-Dimensional vectors was about 1000 which corresponded to about 65 percent of the whole particles in the flow field. In the experiment, turbulent characteristics of a backward-facing step flow are probed. The capability of the developed Genetic Algorithm is verified through a test of the Standard Images on the web site of VSJ (<http://www.vsj.or.jp/piv>)

Nomenclature

$3DE$: Fitness for 3-D position of particle
A_i	: Coefficient of area moment
B, B_{ii}	: Inverse matrix of M
C	: Fitness for continuous fluid of vector
c, c_x, c_y	: Plane distance from lens center
D, D_s, D_e	: Error of calculated 3-D position of particles
D_i	: Divergence of velocity
dis	: Distance of projection
D_M	: Thresholding value of D_i
d_p	: Diameter of particle
F	: Equation of observation for x-direction
G	: Equation of observation for y-direction
I	: Intensity of particle
I_0	: Maximum intensity of particle
k_1, k_2	: Lens coefficient
M_M, M_X, M_Y, M_Z	: Rotation matrix
m_x, m_y	: Movement value of principle point Movement value of principle point
Re_H	: Reynolds number of a half of depth
RES	: Reynolds shear stress
R_R	: Recovery ratio
R_{uv}	: Reynolds shear stress ($-\overline{u'v'} / U_0^2$)

R_{uw}	: Reynolds shear stress ($-\overline{u'w'} / U_0^2$)
R_{vw}	: Reynolds shear stress ($-\overline{v'w'} / U_0^2$)
o	: Original point of photographic coordinate system
O	: Original point of absolute coordinate system
p	: Particle on images
P	: Particle in space
S_x, S_y, S_z	: Standard deviation of 3-D position
TKE	: Turbulence kinetic energy ($\frac{1}{2} \overline{q^2} / U_0^2$)
T_u	: Turbulence intensity ($\sqrt{\overline{u'^2}} / U_0$)
T_v	: Turbulence intensity ($\sqrt{\overline{v'^2}} / U_0$)
T_w	: Turbulence intensity ($\sqrt{\overline{w'^2}} / U_0$)
V_G	: Generated vector by random
V_R	: Recovered vector less than 0.1mm in error
U_{RSS}	: Uncertainty in measuring of velocity
$\Delta x, \Delta y$: Lens distortion value
\bar{x}, \bar{y}	: Center point of particle
x_0, y_0	: Deviation of the principal point from the center of image
x_i, y_i	: Value of the photographic position of particle
x, y, z	: Photographic coordinate system
X, Y, Z	: Absolute coordinate system
X_0, Y_0, Z_0	: Center of projection

X_i, Y_i, Z_i : Value of the 3-D position of particle
 X_m, Y_m, Z_m : Rotated absolute coordinate system

Greek characters

α, ω : Tilted angle for X axis
 β, ϕ : Tilted angle for Y axis
 χ : Tilted angle for Z axis
 σ_l : Radius of cylindrical light
— : Time averaged value

1

가

LDV(Laser Doppler Velocimetry)가

가 PIV(Particle Imaging Velocimetry)가 ,
3 (u, v, w)
3
가

PTV (Particle Tracking Velocimetry) . Chang Tatterson
(1983) Change et al.(1984)
3
3 가
. Yamakawa Iwashige(1986), Racca Dewey(1988), Adamczyk Rimai
(1988), Kobayashi et al.(1989)

가

Kobayashi et al.(1991) AOM(Acousto
Optical Modulator) 4-Frame PTV
가 2 , Baek Lee(1996)
2-Frame PTV . , Multi-frame PTV

가 3

가 . Doh et al.(1999)

1-Frame 3-D PTV

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 ,
 , ,
 ,
 .
 1970 John Holland ,
 Rosenberg, De Jong 가
 . 2 , 2 2
 , 1985 De Jong ,
 10 가 가
 . 1990 Koza
 (Genetic Programming) 가
 .
 (EP : Evolution Program) .
 ,
 가 ,
 가
 가 .
 , , ,
 , 가
 PTV Yamada et al.(1995)
 , Ohyama et
 al.(1993) 가 가
 2 , 3

(1995). Kimura et al.(1998)

2 Kimura et al.(1993) Sugii et al.
(1996, 1998)

Dho et al.(1998, 1999) 2

3 PTV

Kobayasi et al.(1991) 4-Frame Frame 가

가 , -

Doh et al.(1999), Ohyama et al.(1993), Okamoto et al.(1995)

가 3 100%

PTV

3

- , -

2 3 11

가 10 , 10

3

3 , 3 PTV

가 , 3 가

Z m_x, m_y .
 , Fig. 2.2 xy X, Y, Z
 가 .
 (2.1) .

$$x = c_x \frac{X_m - m_x}{\sqrt{dis^2 - m_x^2 - m_y^2 - Z_m}} + \Delta x \tag{2.1}$$

$$y = c_y \frac{Y_m - m_y}{\sqrt{dis^2 - m_x^2 - m_y^2 - Z_m}} + \Delta y$$

, c_x, c_y :

$\Delta x, \Delta y$:

$$\left(\Delta x = \frac{x}{r} (k_1 r^2 + k_2 r^4), \quad \Delta y = \frac{y}{r} (k_1 r^2 + k_2 r^4), \quad r = \sqrt{x^2 + y^2} \right)$$

(2.1)

(X_i, Y_i, Z_i) (x_i, y_i) F, G 2.2

$$F = c_x \frac{X_m - m_x}{\sqrt{dis^2 - m_x^2 - m_y^2 - Z_m}} - (x - \Delta x) = 0 \tag{2.2}$$

$$G = c_y \frac{Y_m - m_y}{\sqrt{dis^2 - m_x^2 - m_y^2 - Z_m}} - (y - \Delta y) = 0$$

F, G

가

Gauss-Newton

2.2

가

(x, y)

(X, Y, Z)

(2.2)

$$\begin{aligned}
F &=> \frac{c_x(X_m - m_x)}{d - Z_m} - (x - \Delta x) = 0 \\
&=> X_m = \frac{(x - \Delta x)}{c_x} (d - Z_m) + m_x \\
G &=> \frac{c_y(Y_m - m_y)}{d - Z_m} - (y - \Delta y) = 0 \\
&=> Y_m = \frac{(y - \Delta y)}{c_y} (d - Z_m) + m_y \\
, \quad d &= \sqrt{\text{dis}^2 - m_x^2 - m_y^2}
\end{aligned} \tag{2.3}$$

$$\begin{aligned}
d - Z_m &= t \\
X_m &= \frac{x - \Delta x}{c_x} t + m_x \\
Y_m &= \frac{y - \Delta y}{c_y} t + m_y \\
Z_m &= d - t
\end{aligned} \tag{2.4}$$

$$\begin{aligned}
& \cdot \quad M_M \quad , \quad B \\
\begin{bmatrix} X_m \\ Y_m \\ Z_m \end{bmatrix} &= M_M \begin{bmatrix} X \\ Y \\ Z \end{bmatrix} \Rightarrow \begin{bmatrix} X \\ Y \\ Z \end{bmatrix} = M_M^{-1} \begin{bmatrix} X_m \\ Y_m \\ Z_m \end{bmatrix} = B \begin{bmatrix} X_m \\ Y_m \\ Z_m \end{bmatrix}
\end{aligned} \tag{2.5}$$

X, Y, Z ,

$$\begin{aligned}
X &= B_{11}X_m + B_{12}Y_m + B_{13}Z_m \\
&= \left(B_{11} \frac{s_x}{c_x} + B_{12} \frac{s_y}{c_y} - B_{13} \right) + (B_{11}m_x + B_{12}m_y + B_{13}d) \\
Y &= B_{21}X_m + B_{22}Y_m + B_{23}Z_m \\
&= \left(B_{21} \frac{s_x}{c_x} + B_{22} \frac{s_y}{c_y} - B_{23} \right) + (B_{21}m_x + B_{22}m_y + B_{23}d) \\
Z &= B_{31}X_m + B_{32}Y_m + B_{33}Z_m \\
&= \left(B_{31} \frac{s_x}{c_x} + B_{32} \frac{s_y}{c_y} - B_{33} \right) + (B_{31}m_x + B_{32}m_y + B_{33}d) \\
, \quad s_x &= x - \Delta x, \quad s_y = y - \Delta y
\end{aligned} \tag{2.6}$$

, (X_0, Y_0, Z_0) .

$$\begin{aligned} X_0 &= B_{11}mx + B_{12}my + B_{13}d \\ Y_0 &= B_{21}mx + B_{22}my + B_{23}d \\ Z_0 &= B_{31}mx + B_{32}my + B_{33}d \end{aligned} \quad (2.7)$$

(X_0, Y_0, Z_0)

,

, Fig. 2.3 P

$$P(X, Y, Z) = P(a_1t + X_0, a_2t + Y_0, a_3t + Z_0) \quad (2.8)$$

가 .

$$A(X, Y, Z) = A(a_{11}t + b_{11}, a_{12}t + b_{12}, a_{13}t + b_{13}) \quad (2.9)$$

$$B(X, Y, Z) = B(a_{21}s + b_{21}, a_{22}s + b_{22}, a_{23}s + b_{23})$$

. 가 t, s .

$$t = \frac{x - a\beta}{1 - a^2}, \quad s = \frac{\alpha - \beta}{1 - a^2} \quad (2.10)$$

$$, \quad \alpha = a_{11}a_{21} + a_{12}a_{22} + a_{13}a_{23}$$

$$\beta = a_{11}(b_{11} - b_{21}) + a_{12}(b_{12} - b_{22}) + a_{13}(b_{13} - b_{23})$$

$$x = a_{21}(b_{11} - b_{21}) + a_{22}(b_{12} - b_{22}) + a_{23}(b_{13} - b_{23})$$

(2.10) t, s 가 $A(X, Y, Z), B(X, Y, Z)$ 가

. $P(X, Y, Z)$.

$$\begin{bmatrix} X_P \\ Y_P \\ Z_P \end{bmatrix} = \frac{1}{2} \left\{ \begin{bmatrix} X_A \\ Y_A \\ Z_A \end{bmatrix} + \begin{bmatrix} X_B \\ Y_B \\ Z_B \end{bmatrix} \right\} \quad (2.11)$$

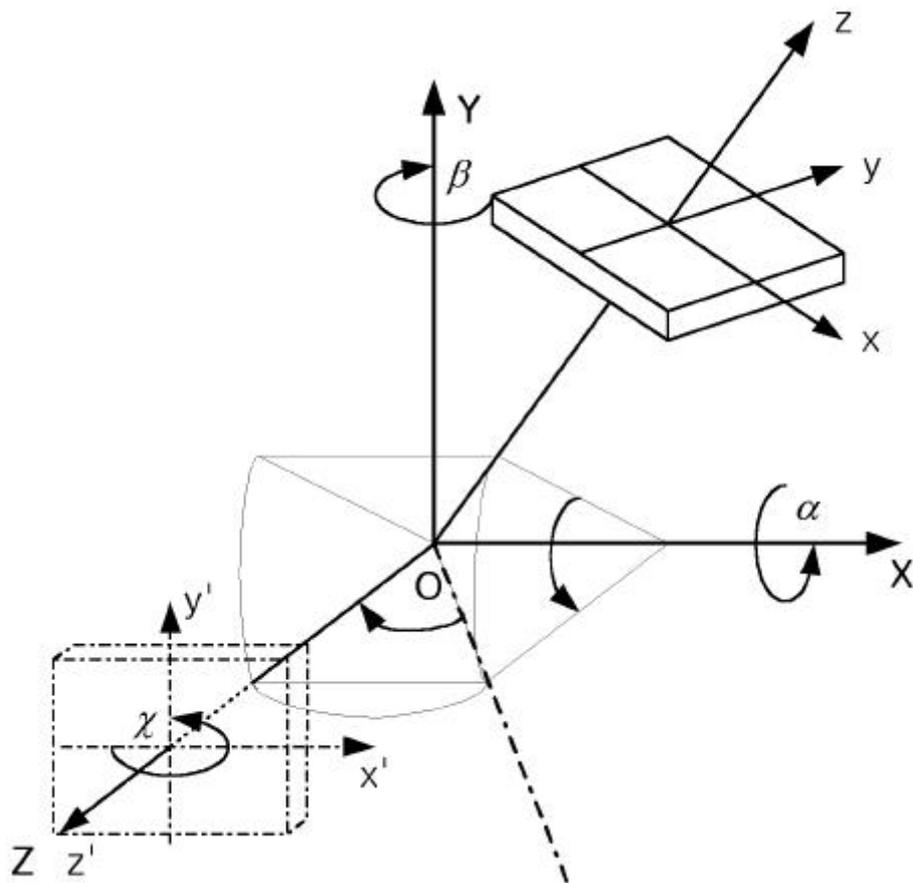


Fig. 2.1 Rotation by X, Y and Z axis.

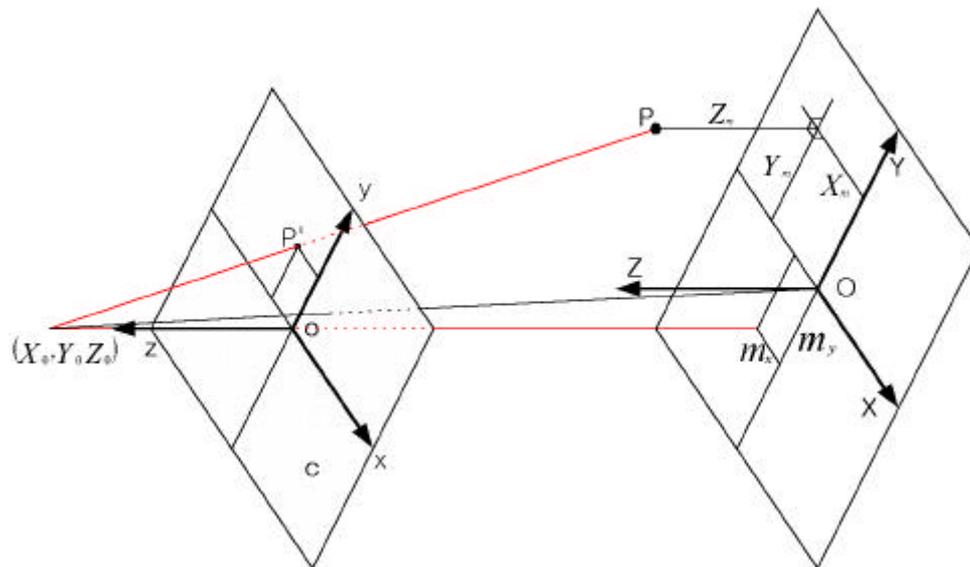


Fig. 2.2 Relations between absolute and camera's coordinate system.

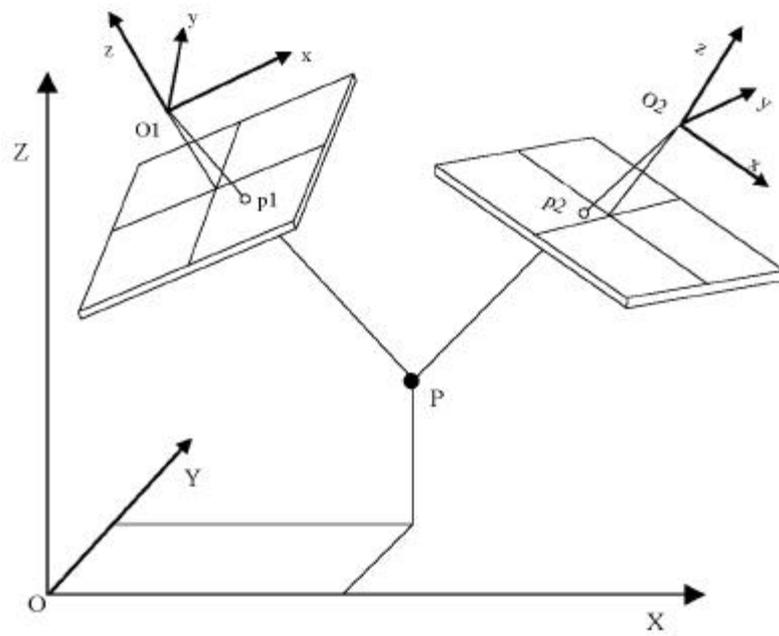


Fig. 2.3 Definition of 3-D particle position.

3

(GA)

3.1

GA

가 (gene)
 , (chromosome) , (generation)
 (population), (individual)
 . GA
 .
 가 (object function)
 (fitness function) 가 ,
 , , 가 ,
 , , .

GA

5가

1. 가 가
2. 가 가
3. , “ ” 가
- 4.
5. 가
 (,)

3.2 PTV

3

가
가

가

가

1-Frame 3-D PTV

3.2.1

PTV 3

3

2

2

가

Table 3.1 Definition of chromosome with respect to camera.

Camera 1		Camera 2		Fitness	
Start point	End point	Start point	End point	3D Error	Continuity

, 3D Error

3

(3.1)

, 3

(3.2)

$$D = \sqrt{(X_B - X_A)^2 + (Y_B - Y_A)^2 + (Z_B - Z_A)^2} \tag{3.1}$$

$$3DE = [\overline{D_s + D_e}] \tag{3.2}$$

, $D_s : 3$
 $D_e : 3$

(Continuity) 3.2.3

3.2.2

2 가

2

3

3

3DE 가

가

3.2.3

가

PIV

$$\begin{aligned} \left[\frac{\partial u}{\partial x} \right]_f &= \frac{-3u(i,j) + 4u(i+1,j) - u(i+2,j)}{2\Delta x} \\ \left[\frac{\partial v}{\partial y} \right] &= \frac{-3v(i,j) + 4v(i,j+1) - v(i,j+2)}{2\Delta y} \\ \left[\frac{\partial u}{\partial x} \right]_b &= \frac{u(i-2,j) - 4u(i-1,j) + 3u(i,j)}{2\Delta x} \\ \left[\frac{\partial v}{\partial y} \right]_b &= \frac{v(i,j-2) - 4v(i,j-1) + 3v(i,j)}{2\Delta y} \end{aligned} \tag{3.3}$$

PIV (3.3)

$$4 \quad (3.4) \quad , \quad 4$$

$$D_1 = \left| \left[\frac{\partial u}{\partial x} \right]_f + \left[\frac{\partial v}{\partial y} \right]_f \right| \quad D_2 = \left| \left[\frac{\partial u}{\partial x} \right]_f + \left[\frac{\partial v}{\partial y} \right]_b \right| \quad (3.4)$$

$$D_3 = \left| \left[\frac{\partial u}{\partial x} \right]_b + \left[\frac{\partial v}{\partial y} \right]_b \right| \quad D_4 = \left| \left[\frac{\partial u}{\partial x} \right]_b + \left[\frac{\partial v}{\partial y} \right]_f \right|$$

$$2 \quad (D_1, D_2), \quad (D_2, D_4) \quad D_M$$

가 가 가 4

(3.5)

$$D(i,j) = \left| \left[\frac{\partial u}{\partial x} \right]_{\min} + \left[\frac{\partial v}{\partial y} \right]_{\min} \right| \quad (3.5)$$

$$, \quad \left[\frac{\partial u}{\partial x} \right]_{\min} = \text{Min} \left\{ \left[\frac{\partial u}{\partial x} \right]_f, \left[\frac{\partial u}{\partial x} \right]_b \right\}$$

$$\left[\frac{\partial v}{\partial y} \right]_{\min} = \text{Min} \left\{ \left[\frac{\partial v}{\partial y} \right]_f, \left[\frac{\partial v}{\partial y} \right]_b \right\}$$

$$D(i,j)가 \quad D_M \quad (3.5)$$

$$3 \quad (3.6)$$

$$D(i,j,k) = \left| \left[\frac{\partial u}{\partial x} \right]_{\min} + \left[\frac{\partial v}{\partial y} \right]_{\min} + \left[\frac{\partial w}{\partial z} \right]_{\min} \right| \quad (3.6)$$

, PTV
 가 , 가 가
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가

10

PTV

1

$$C = \left| \frac{\partial u}{\partial x} \right|_{\min} + \left| \frac{\partial v}{\partial y} \right|_{\min} + \left| \frac{\partial w}{\partial z} \right|_{\min} \quad (3.7)$$

가

가 C 가

C

가

3DE C가

가

가

3.2.4

(isolation), (migration),

(crossover)

(reproduction)

. Fig. 3.1

, Fig. 3.2

1

4

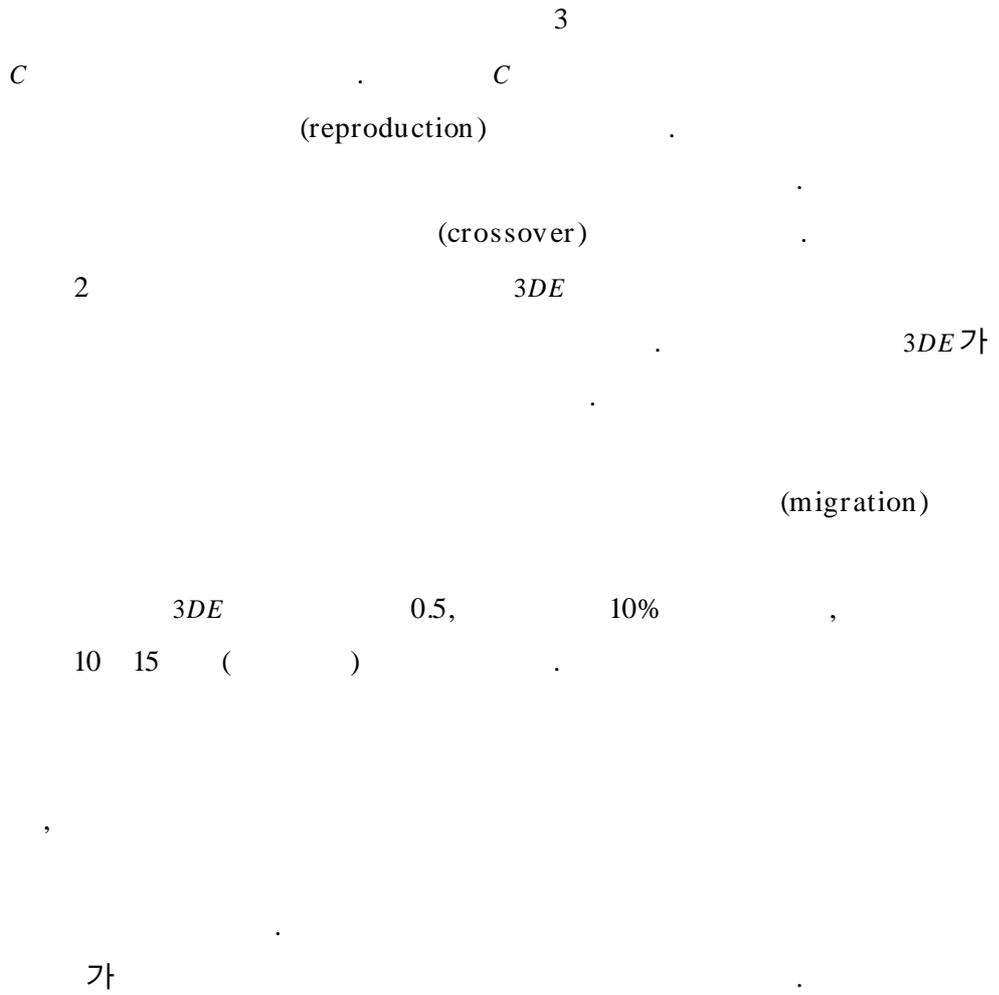
가

3DE

가

3DE

(isolation)



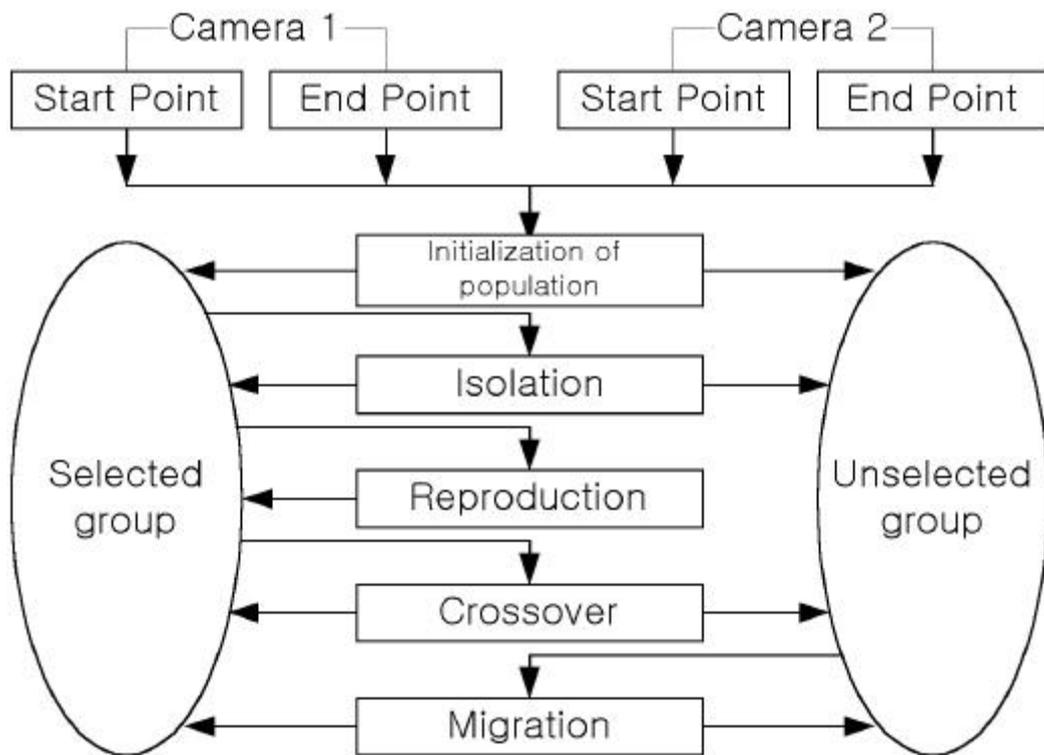


Fig. 3.1 Definition of GA Calculator in PTV.

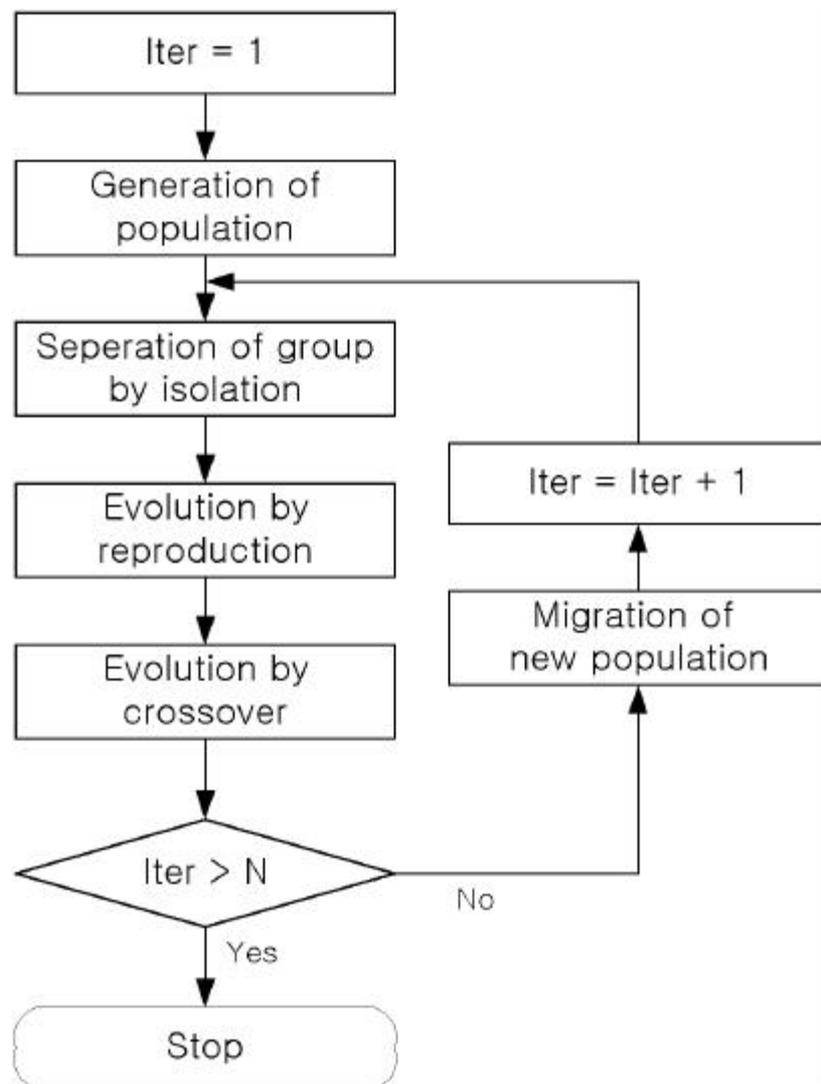


Fig. 3.2 Flowchart of GA in PTV.

4 가 가

4.1 가

Willert and Gharib(1991) DPIV(Digital PIV) 가 PIV 가
 (32 × 32 pixel 11 가 8
 pixel 가 0.8 pixel) , Okamoto et al.(1999)
 3 PIV PIV
 (PIV-STD3D) .
 가 LES(Large
 Eddy Simulation) Okamoto et al.(1999) 3
 가 가 .
 가
 (512 × 512)pixel , pixel
 256(gray level, 8bit) .

$$I(X, Y) = I_0 \text{Exp} \left(\frac{(X - X_p)^2 + (Y - Y_p)^2}{(d_p/2)^2} \right) \quad (4.1)$$

$$, I_0 = 240 \text{Exp} \left(- \frac{z_p^2 + x_p^2}{\sigma_l^2} \right)$$

(d_p) 0.3mm(3 pixels) , (σ_l)
 600 pixel , Doh et al.(1999)
 50 2000 .

Fig. 4.1 (-50 50mm, -50 50mm, 0 50mm)
가 . Table 4.1
Fig. 4.2 .
Fig. 4.2 가 .
, 가 가
. Fig. 4.3 가
.
3
. Doh et al.(1999) 2
(IH)
(RH) . Table 4.2 11 IH,
RH 10 IH, RH 가 3
2 3 ,
Table 4.3 .
.
Table 4.2 x 가 π 가 c
가 . 11 - c 10
 c .
, RH
가 11 가 ,
PTV 11
10 .
Table 4.3 1 38
, 2 40 , 3 42 .
가 가
가 . 2 3
10 가 Z 가 , X, Y

, . 1 3
, 3 가

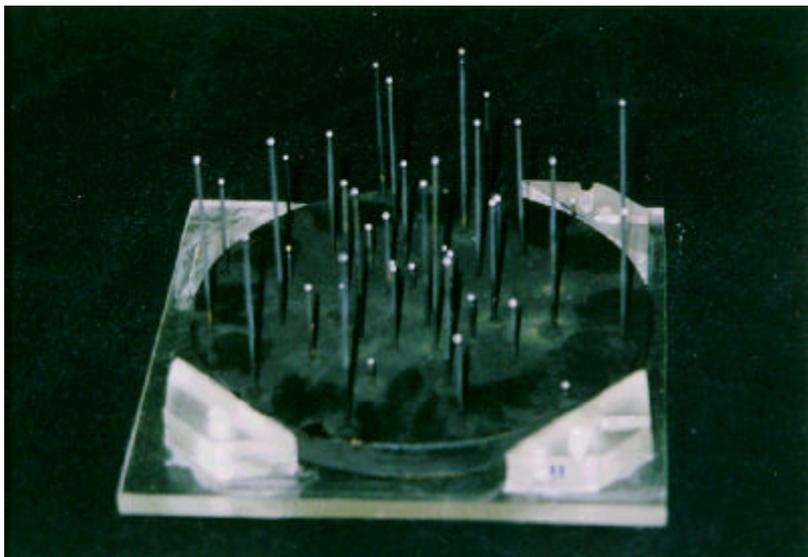


Fig. 4.1 Picture of Calibrator.

Table 4.1 Absolute coordinate of calibrator(mm)

No.	X	Y	Z	No.	X	Y	Z
1	0.2000	-7.7516	6.5188	22	33.3205	0.5987	4.9782
2	7.3386	-3.8389	13.0829	23	28.9298	16.9216	46.4743
3	7.1826	4.8918	17.0283	24	16.8530	28.6673	17.4736
4	0.5809	8.7543	39.7021	25	1.0476	33.2205	34.1831
5	-6.5406	4.1629	15.9084	26	-16.4029	28.8808	6.6368
6	-6.3076	-3.2634	24.5248	27	-28.1422	16.8719	20.8206
7	0.8383	-17.7463	29.0704	28	-32.6023	0.2917	50.4479
8	10.2142	-15.4834	21.4611	29	-28.1175	-16.3255	10.1926
9	16.9448	-8.9227	43.1246	30	-15.1312	-28.3268	33.2271
10	19.4009	0.6626	27.9001	31	0.2715	-50.0334	38.2043
11	16.5258	9.0808	32.3592	32	26.4238	-42.7926	30.1636
12	9.5821	16.4280	12.0234	33	43.8331	-24.4106	8.3207
13	1.5498	18.9168	51.5761	34	49.4580	0.0109	49.4652
14	-8.4680	16.7006	22.9841	35	43.6475	25.3076	36.0622
15	-15.4715	9.6417	40.2301	36	25.5517	44.0473	3.8494
16	-18.1874	0.4146	8.9176	37	-0.3152	49.9450	24.9162
17	-15.0978	-8.5400	31.5309	38	-23.8146	43.8323	45.7507
18	-8.5938	-15.6116	13.8650	39	-42.7111	25.3380	42.0268
19	0.6080	-32.7680	43.4187	40	-49.5878	0.0228	47.8234
20	17.1421	-26.7340	52.5382	41	-42.0264	-24.9213	25.8710
21	28.1973	-15.8846	37.8964	42	-24.1197	-43.0299	19.1620

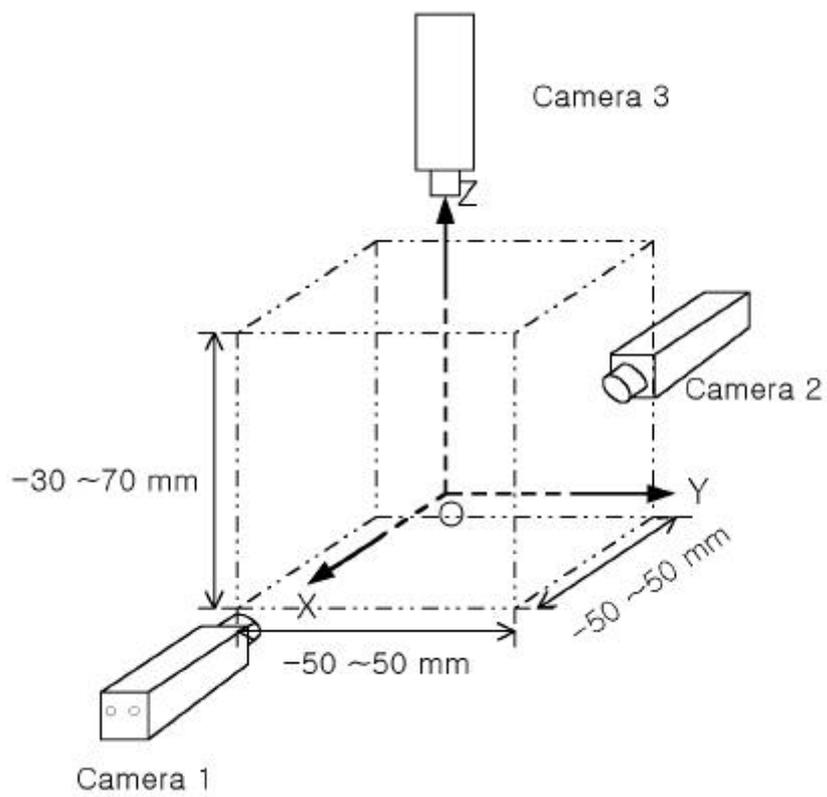


Fig. 4.2 Camera arrangement for the generation of virtual images.

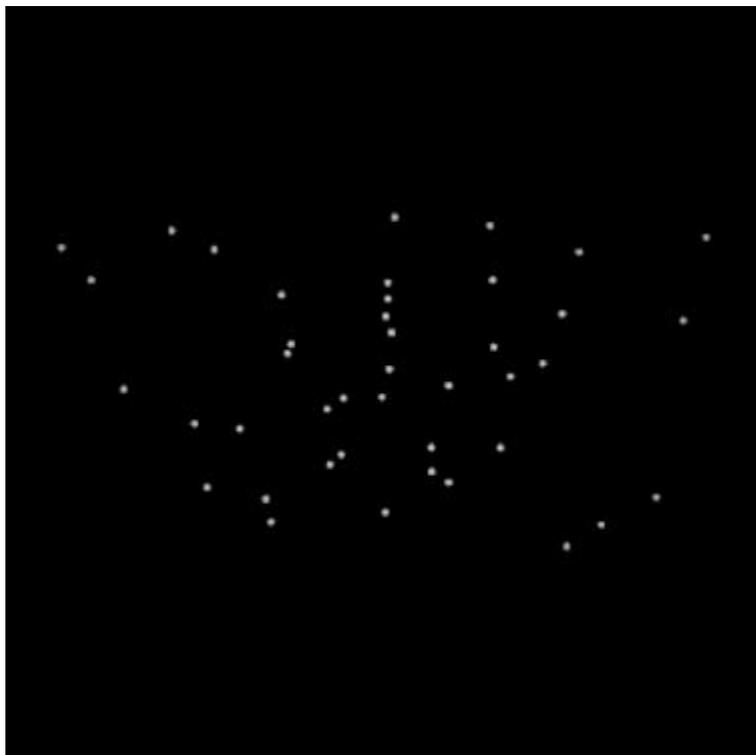


Fig. 4.3a Virtual image of calibrator viewed by camera 1.

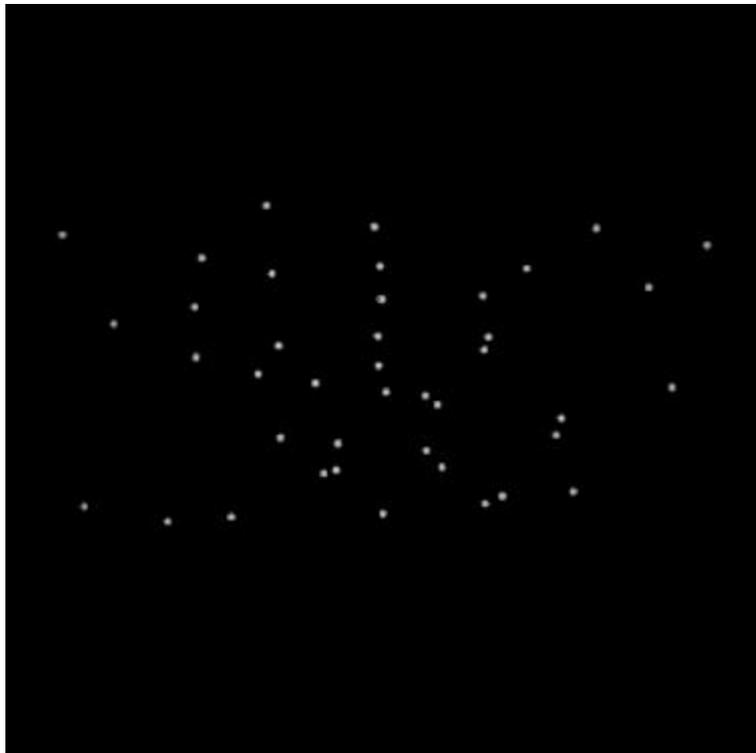


Fig. 4.3b Virtual image of calibrator viewed by camera 2.

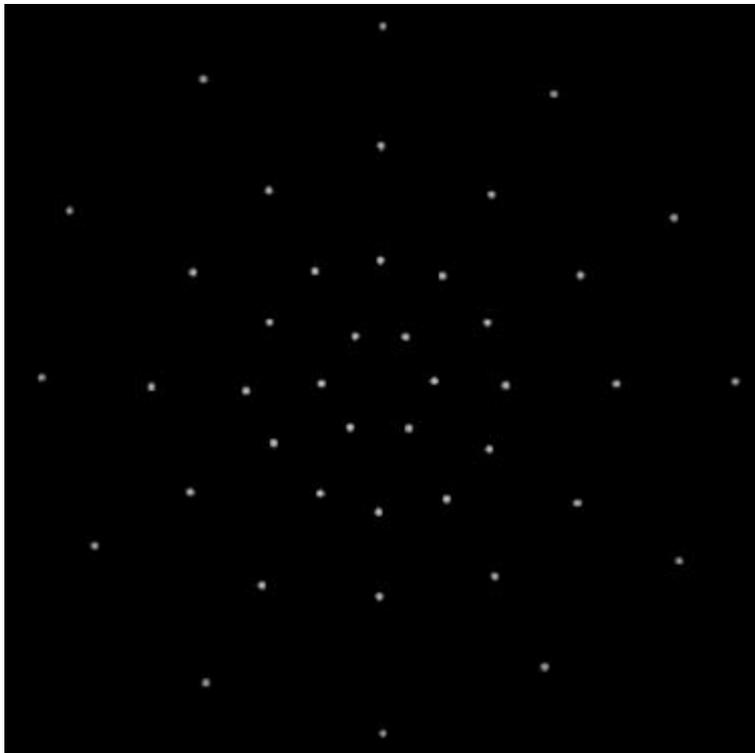


Fig. 4.3c Virtual image of calibrator viewed by camera 3.

Table 4.2 Result of virtual calibration.

Parameter		IH (11 parameter)	RH (11 parameter)	IH (10 parameter)	RH (10 parameter)
X_0 (mm)		0.0000	0.0105	0.0000	0.0001
Y_0 (mm)		0.0000	0.0073	0.0000	0.0000
Z_0 (mm)		499.9997	500.0433	500.0000	500.0002
α ($^\circ$)		0.0000	-0.0082	-0.0000	-0.0000
β ($^\circ$)		-0.0000	0.0095	0.0000	-0.0000
κ ($^\circ$)		0.0000	-0.0001	-180.0000	-180.0000
c(pixel)		-2199.9992	-2200.2813	2200.0000	2200.7257
Average Error	X	0.00	0.00	0.00	0.00
	Y	0.00	0.02	0.00	0.00
	Z	0.00	0.01	0.00	0.00
Standard deviation	X	0.00	0.00	0.00	0.00
	Y	0.00	0.03	0.00	0.00
	Z	0.00	0.01	0.00	0.00

Table 4.3 Result of real calibration.

Para -meter	(11 parameter)			(10 parameter)		
	Camera 1	Camera 2	Camera 3	Camera 1	Camera 2	Camera 3
X_0	298.2380	-294.3097	21.2176	312.0200	-300.3900	21.3160
Y_0	590.6079	-636.8735	1.7067	617.0300	-650.7100	0.7413
Z_0	19.6709	28.7552	715.6505	19.0050	28.7400	730.6800
α	83.8680	-98.9806	9.4330	-93.4833	92.8993	-1.9217
β	-0.5757	0.1542	-1.3937	62.9341	-65.2117	-0.0985
χ	27.6702	24.3260	-784.2893	-87.4470	92.5015	-64.3059
c	-2922.2584	3310.1608	2989.1971	3129.8967	3451.7704	3138.2377
	Camera 1, 3		Camera 2, 3	Camera 1, 3		Camera 2, 3
X	0.05		0.05	0.09		0.04
Y	0.09		0.07	0.03		0.02
Z	0.34		0.04	0.13		0.07
X	0.07		0.06	0.20		0.05
Y	0.12		0.11	0.05		0.03
Z	1.27		0.05	0.16		0.09

4.2

가

가

CFD

$Re_H=3300$

LES

,

Okamoto

가

(-50 50, -50 50, -30

70)mm

50 2000

,

AOM(Acousto Optical Modulator)

10pixel

PTV 3

Doh et al.(1999)

2

(IK)

(RK)

, Table 4.2

IH, RH

IHIK, IHRK, RHIK, RHRK 4가

Fig. 4.4 CFD

3

. Fig. 4.5

가

,

가

1-Frame 3-D PTV

PTV

. Fig. 4.6 IHIK RHRK

IHIK

RHRK

가

가

,

$$R_R = \frac{V_R}{V_G} \times 100$$

(4.2)

, R_R : (%)

V_R : 가 0.1mm

V_G :

Fig. 4.7

Doh et al.(1999)

11

1-

Frame 3D PTV (11) 10 1-Frame 3D PTV
 (10) (GA) 3D PTV IHIK,
 RHRK . IHIK 가 2000
 1-Frame 3-D PTV 99%
 97.1% . RHRK
 가 2000 15.3% , 10
 35.6% , 56.4%
 . Fig. 4.8 3 가
 , GA 3 PTV
 .
 IK RK 3
 2
 가 . Fig. 4.9
 .
 2000 15%, 300 가 . 3 가
 2 가 2
 .
 , Fig. 4.7 4.8
 1000 1500 .

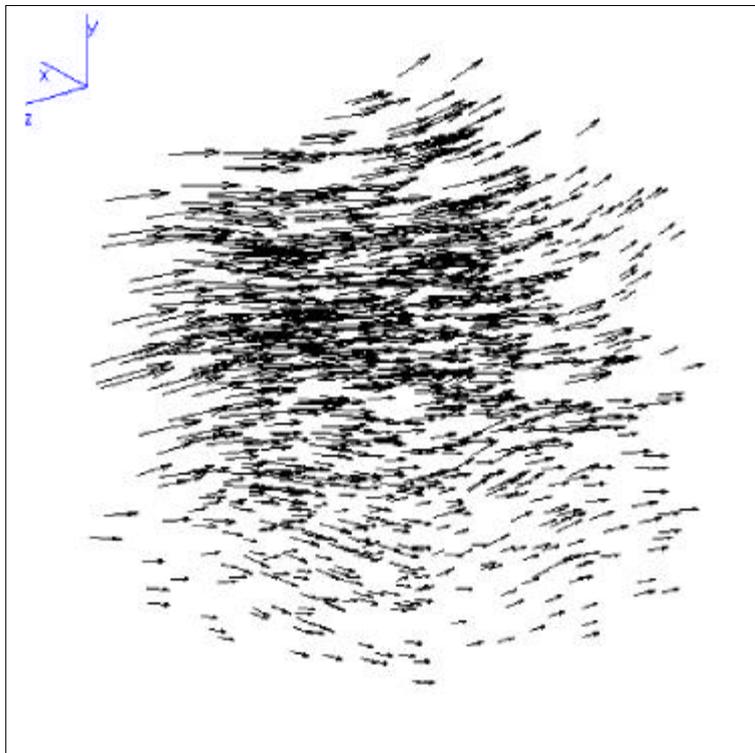


Fig. 4.4 Random velocity profile of jet flow.

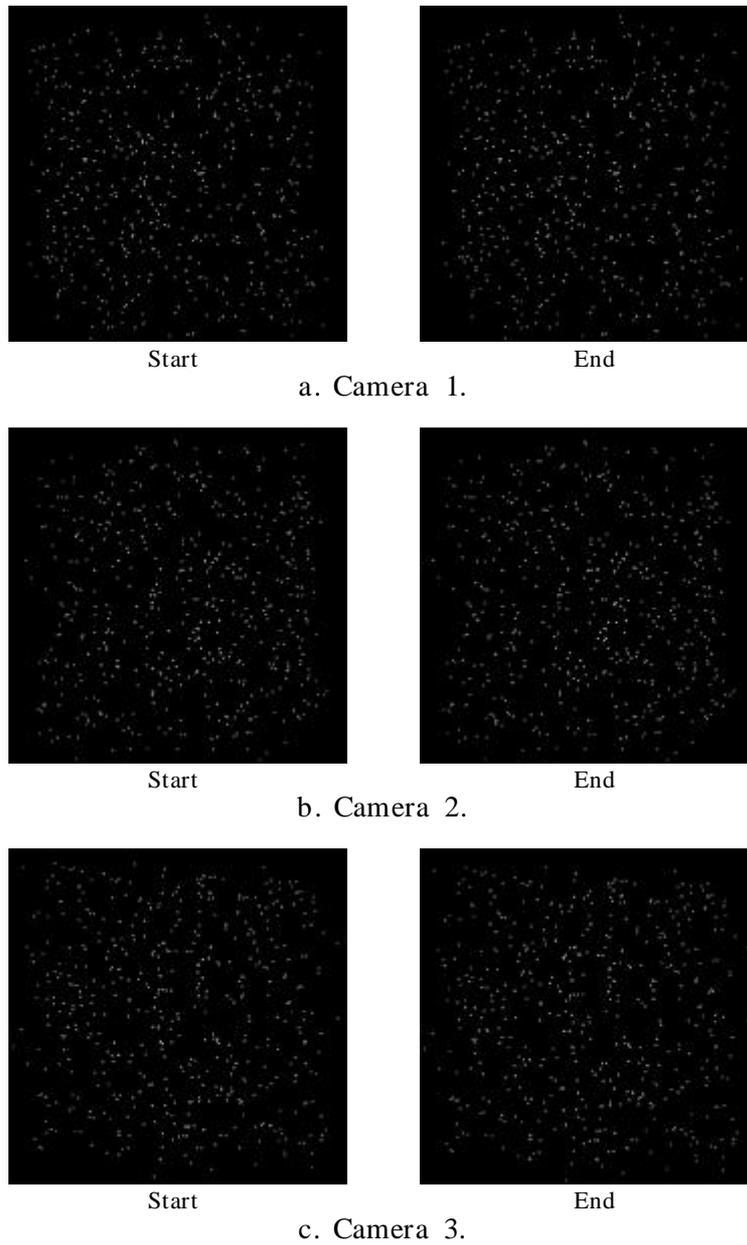


Fig. 4.5 Generated virtual image.

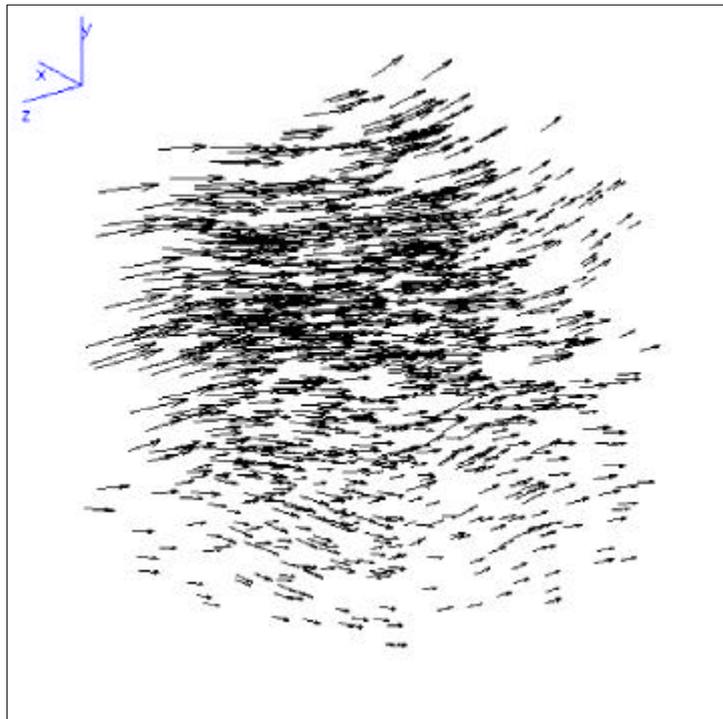


Fig. 4.6a Recovered vector by GA(IHIK).

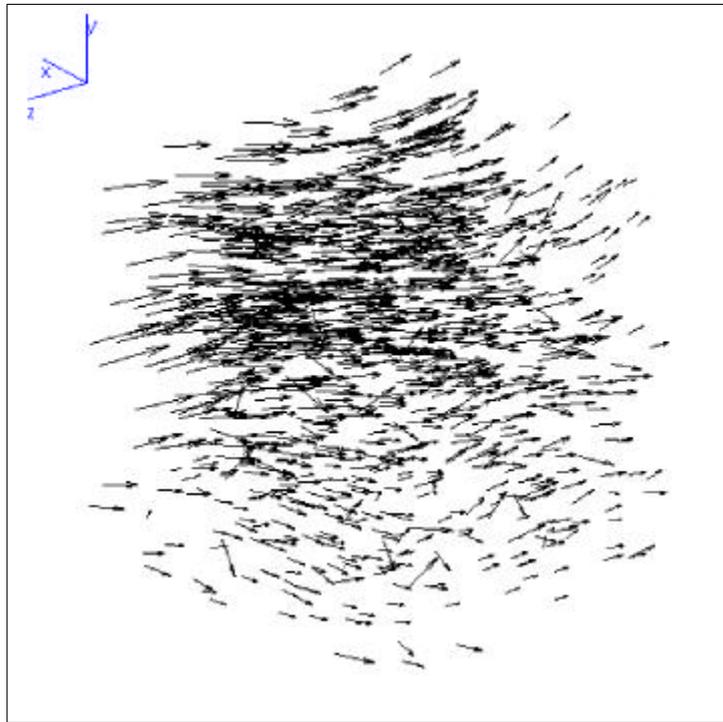


Fig. 4.6b Recovered vector by GA(RHRK).

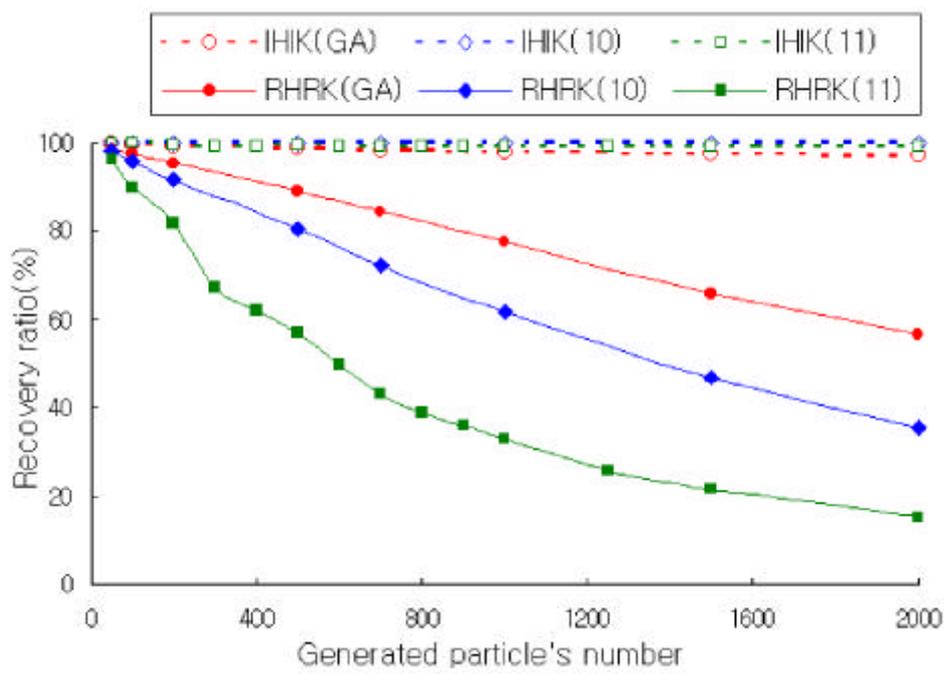


Fig. 4.7 Recovery ratio in channel flow.

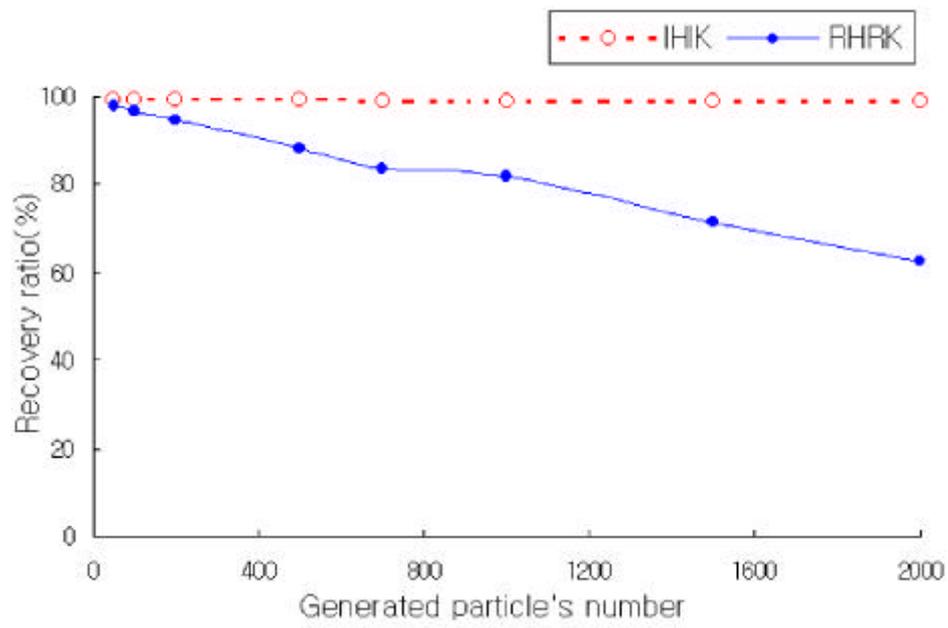


Fig. 4.8 Recovery ratio in jet flow.

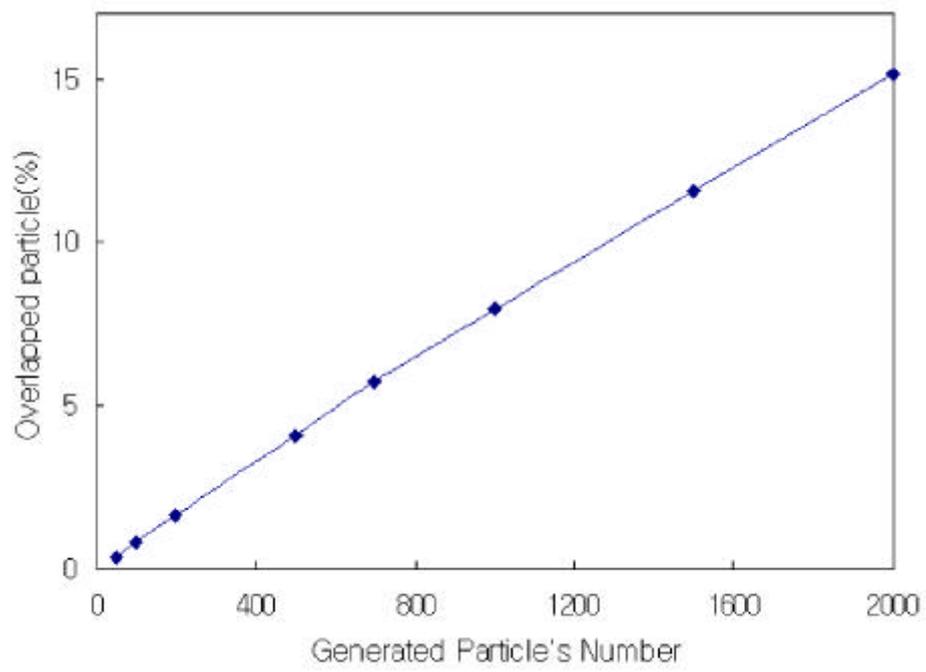


Fig. 4.9 Overlapped particle in virtual images.

4.3

가
3
3가
가
40
가
(CalcX, CalcY, CalcZ)
3
3
, 3
0.21mm

가
, Table 4.4
(KjnX, KjnY, KjnZ)
, S_X, S_Y, S_Z X, Y, Z

$$U_{RSS} = \sqrt{(2S_X)^2 + (2S_Y)^2 + (2S_Z)^2} \quad (4.3)$$

X(-40 40mm), Y(-50 50mm), Z(0 70mm)
1%

Table 4.4 Errors of three-dimensional geometrical measurement

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.74 - -7.75	0.21 - 0.20	6.63 - 6.52	0.01	0.01	0.11
2	-3.81 - -3.84	7.36 - 7.34	13.11 - 13.08	0.03	0.02	0.03
3	4.89 - 4.89	7.19 - 7.18	17.14 - 17.03	0.00	0.01	0.11
4	8.76 - 8.75	0.57 - 0.58	39.68 - 39.70	0.00	0.01	0.02
5	4.16 - 4.16	-6.56 - -6.54	16.07 - 15.91	0.00	0.02	0.16
6	-3.26 - -3.26	-6.31 - -6.31	24.54 - 24.52	0.01	0.00	0.02
7	-17.72 - -17.75	0.83 - 0.84	29.10 - 29.07	0.02	0.01	0.03
8	-8.91 - -8.92	16.99 - 16.94	43.25 - 43.12	0.02	0.04	0.13
9	0.67 - 0.66	19.43 - 19.40	27.94 - 27.90	0.01	0.03	0.04
10	9.07 - 9.08	16.54 - 16.53	32.37 - 32.36	0.01	0.01	0.01
11	16.43 - 16.43	9.59 - 9.58	12.14 - 12.02	0.00	0.01	0.12
12	18.88 - 18.92	1.60 - 1.55	51.59 - 51.58	0.03	0.05	0.01
13	16.66 - 16.70	-8.50 - -8.47	23.02 - 22.98	0.04	0.03	0.04
14	9.63 - 9.64	-15.48 - -15.47	40.29 - 40.23	0.02	0.01	0.06
15	0.42 - 0.41	-18.17 - -18.19	8.99 - 8.92	0.01	0.02	0.07
16	-8.51 - -8.54	-15.11 - -15.10	31.51 - 31.53	0.03	0.02	0.02
17	-15.62 - -15.61	-8.59 - -8.59	14.01 - 13.87	0.01	0.00	0.15
18	-32.69 - -32.77	0.61 - 0.61	43.40 - 43.42	0.08	0.00	0.02
19	-26.63 - -26.73	17.14 - 17.14	52.47 - 52.54	0.10	0.00	0.07
20	-15.83 - -15.89	28.22 - 28.20	37.86 - 37.90	0.06	0.03	0.04
21	0.66 - 0.60	33.35 - 33.32	5.09 - 4.98	0.06	0.03	0.11
22	16.89 - 16.92	28.96 - 28.93	46.54 - 46.47	0.03	0.03	0.06
23	28.52 - 28.67	16.86 - 16.85	17.58 - 17.47	0.15	0.01	0.10
24	33.14 - 33.22	1.02 - 1.05	34.22 - 34.18	0.08	0.03	0.04
25	28.86 - 28.88	-16.41 - -16.40	6.77 - 6.64	0.02	0.01	0.14
26	16.83 - 16.87	-28.17 - -28.14	20.97 - 20.82	0.05	0.03	0.15
27	0.26 - 0.29	-32.61 - -32.60	50.45 - 50.45	0.03	0.01	0.00
28	-16.31 - -16.33	-28.09 - -28.12	10.37 - 10.19	0.02	0.03	0.18
29	-28.29 - -28.33	-15.09 - -15.13	33.28 - 33.23	0.03	0.04	0.05
30	-49.94 - -50.03	0.20 - 0.27	38.23 - 38.20	0.09	0.07	0.02
31	-42.73 - -42.79	26.29 - 26.42	30.31 - 30.16	0.06	0.13	0.15
32	-24.36 - -24.41	43.83 - 43.83	8.52 - 8.32	0.05	0.00	0.20
33	0.04 - 0.01	49.48 - 49.46	49.37 - 49.47	0.03	0.02	0.10
34	25.25 - 25.31	43.64 - 43.65	36.06 - 36.06	0.06	0.01	0.00
35	49.84 - 49.95	-0.34 - -0.32	24.98 - 24.92	0.11	0.02	0.06
36	43.75 - 43.83	-23.82 - -23.81	45.80 - 45.75	0.09	0.00	0.05
37	25.28 - 25.34	-42.68 - -42.71	42.07 - 42.03	0.06	0.03	0.04
38	-0.02 - 0.02	-49.58 - -49.59	47.70 - 47.82	0.04	0.01	0.12
39	-24.93 - -24.92	-42.05 - -42.03	25.88 - 25.87	0.01	0.02	0.01
40	-42.97 - -43.03	-24.08 - -24.12	19.29 - 19.16	0.06	0.04	0.12
Average error				0.04	0.02	0.07
Standard deviation				0.05	0.03	0.09

R, G, B

64

(boundary trace)

(5.1)

$$\bar{x} = \frac{\sum_{i=1}^n A_i x_i}{\sum_{i=1}^n A_i}, \quad \bar{y} = \frac{\sum_{i=0}^n A_i y_i}{\sum_{i=0}^n A_i} \quad (5.1)$$

3

10

80

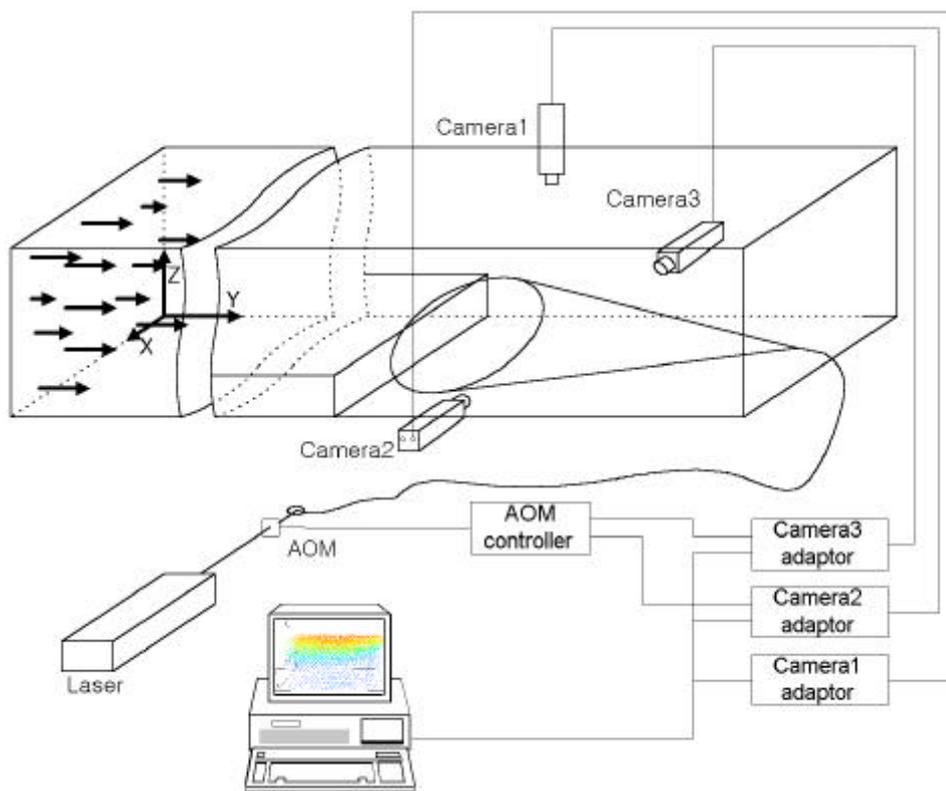


Fig. 5.1 System of Particle tracking velocimetry in GA.

5.2

Fig. 5.2

(Model : HW 13, HONGIK FLUIDS Co.)

$250 \times 75 \times 2400 \text{ mm}^3$

, 1820mm
,
,
.
3 Y
,

(Fig. A5.1, Table A5.1)

(-35 35mm, -50 50mm, 0 70mm)

(12, 1.02)

Ar-ion (0.5W)

H 0.02 m,

0.055 m/s, $Re_H = 1100$

Fig. 5.3

- 1H

Fig. 5.4

(b)
(c) (a) (b)

1 3,

2 3

3

3

C, (3.7)

, (d)

C

(1800)

Frame

700

가

1100

가

가

Jimenez(1987) Gaussian Window Agui
 3 X, Y, Z 5mm
 15, 21, 15 Grid , 2
 1/60 10mm,
 Fig. 5.6 Fig. 5.5 80

Fig. 5.7 X가 -35mm, 0mm 35mm Y-Z
 Y = 40mm(5H)
 X=-35mm , 35mm Y = 20
 mm(4H)

Fig. 5.8 Fig. 5.14
 (a) Z = 20mm
 X-Y (b) X= 0mm Y-Z (c) Y = 0mm
 X-Z
 Fig. 5.8

가 가 , Fig. 5.9, Fig. 5.10, Fig.
 5.11 T_u, T_v, T_w
 T_v 가
 T_w T_u 가
 가 $T_v T_w$
 T_u
 v, w , u

가 40mm(5H)
 Fig. 5.12, Fig. 5.13, Fig. 5.14 , R_{uv} , R_{vw} , R_{uw}

w v
 , R_{uv} R_{uw}
 가 ,
 3

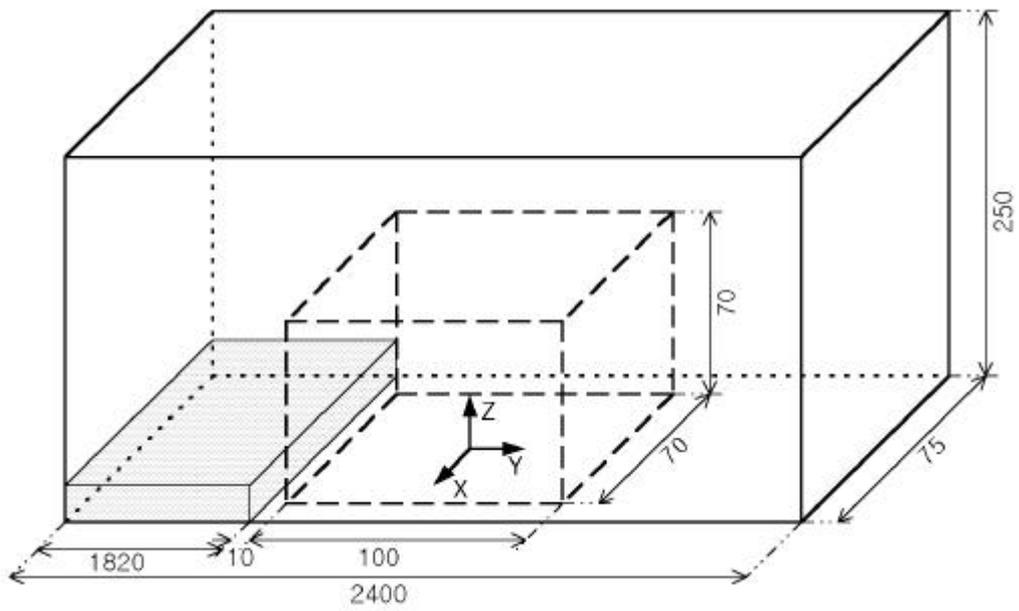
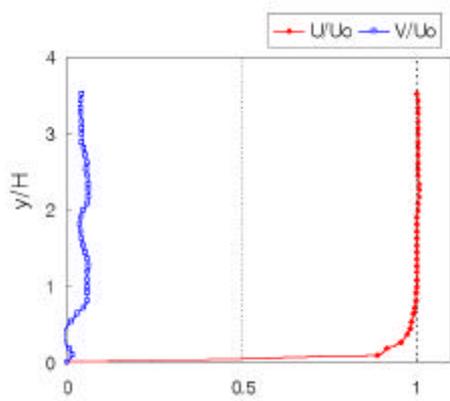
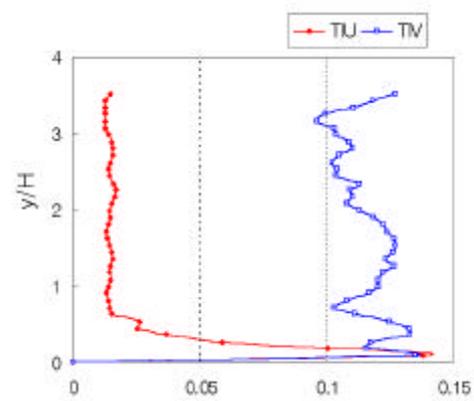


Fig. 5.2 Measurement area of backward facing step flow.

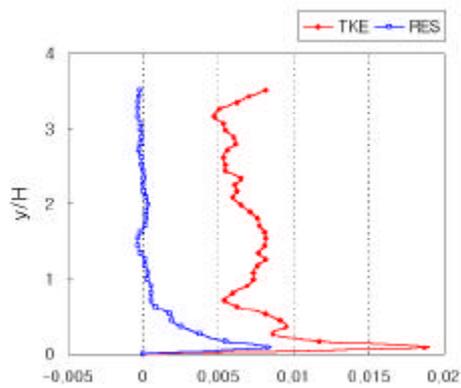


(a) Mean velocity profile



(b) Turbulent Intensity

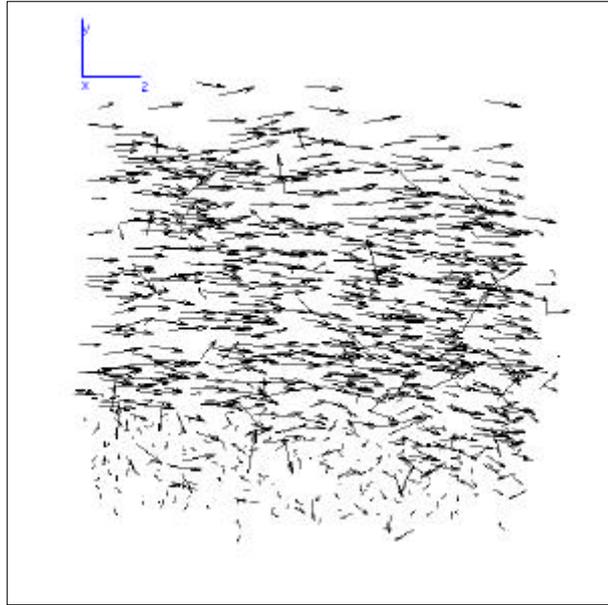
$$(T_u = \sqrt{u'^2} / U_0, T_v = \sqrt{v'^2} / U_0)$$



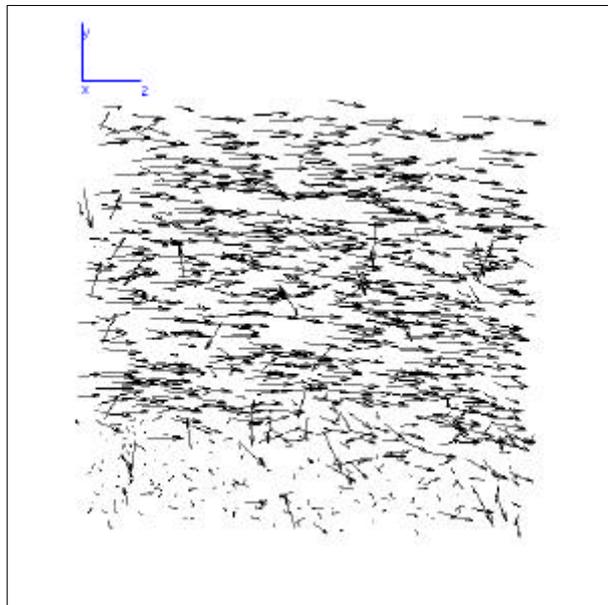
(c) Turbulence kinetic energy and Reynolds shear stress

$$(TKE = \frac{1}{2} \overline{q^2} / U_0^2, RES = - \overline{u'v'} / U_0^2)$$

Fig 5.3 Inlet flow condition at $y/H = -1$.

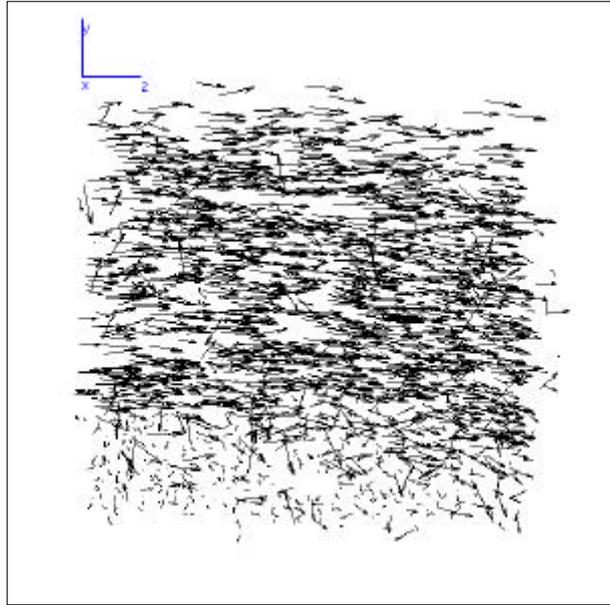


(a) Camera 1 and camera 3 (N = 908)

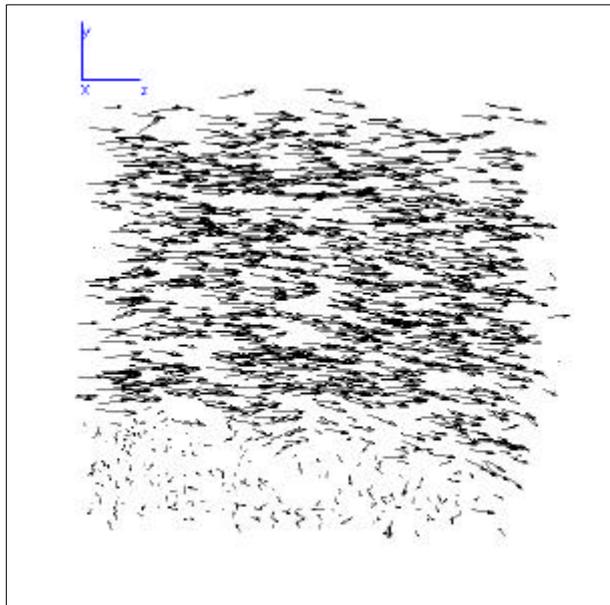


(b) Camera 2 and camera 3 (N = 910)

Fig. 5.4 Instantaneous 3-D velocity vectors obtained by GA.



(c) Total velocity vectors of (a) and (b) (N= 1818)



(d) Velocity vectors removed error by gaussian window.

Fig. 5.4 (Continued)

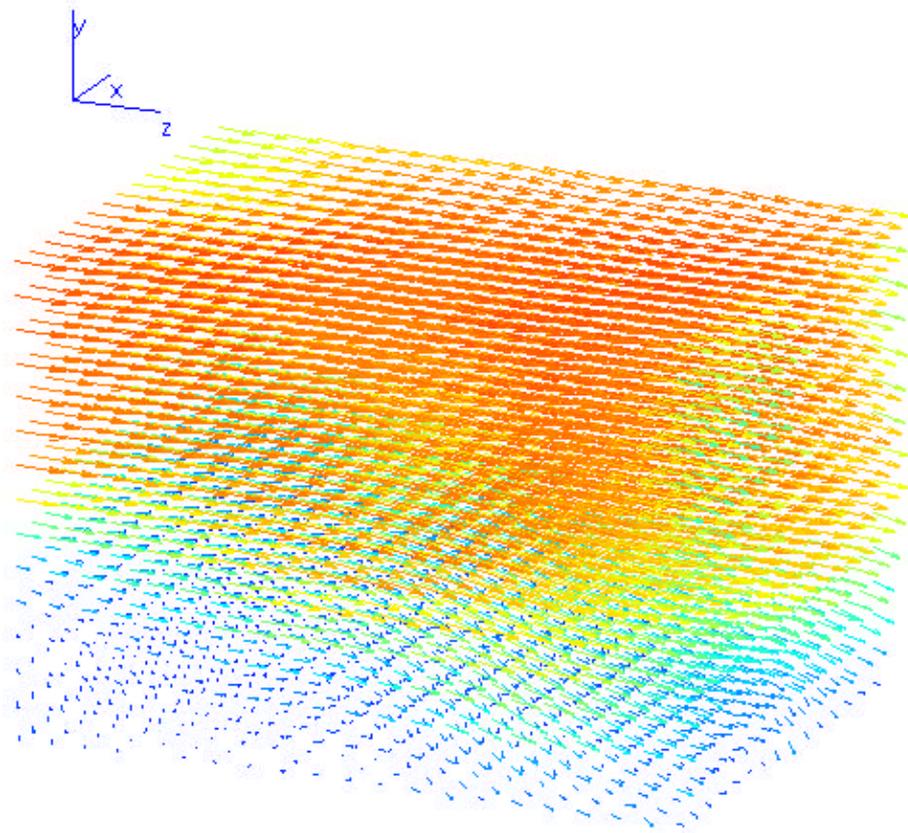


Fig. 5.5 Instantaneous 3-D velocity vectors interpolated by Gaussian window method.

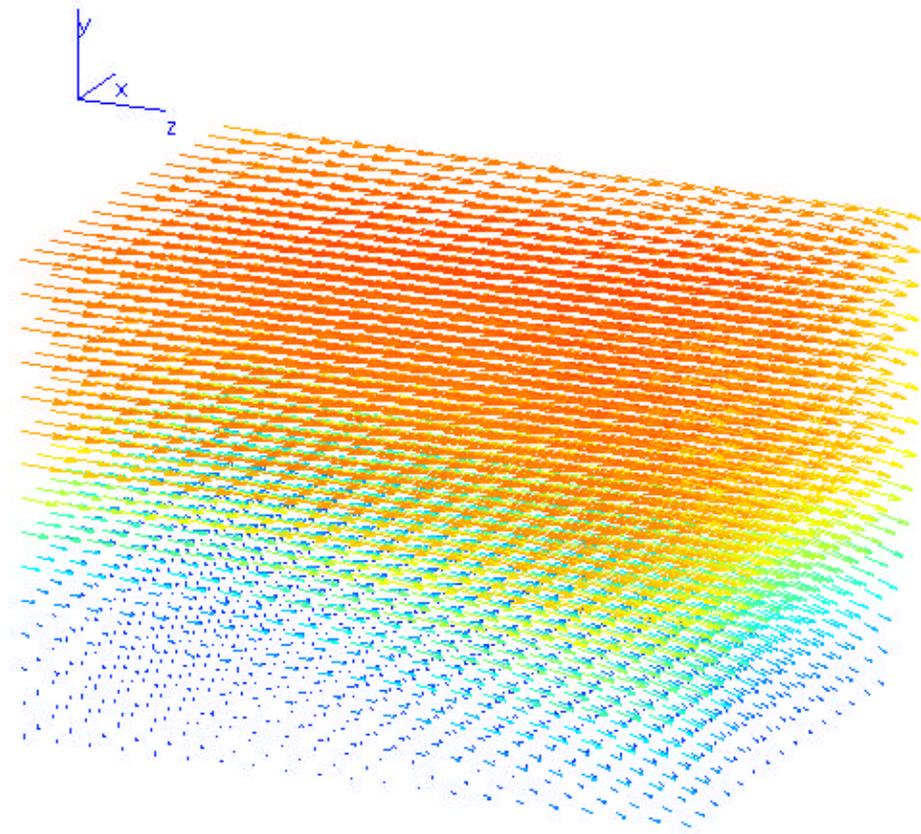
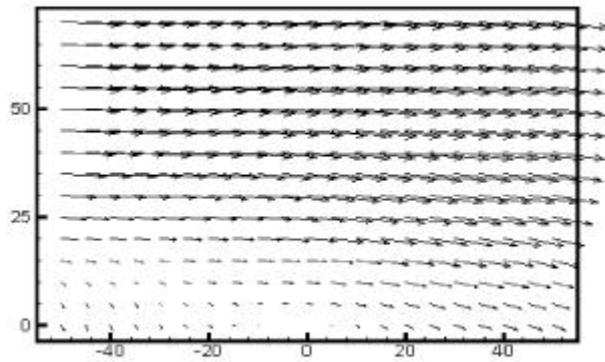
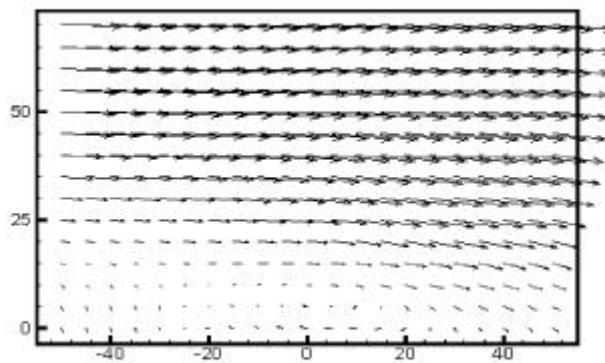


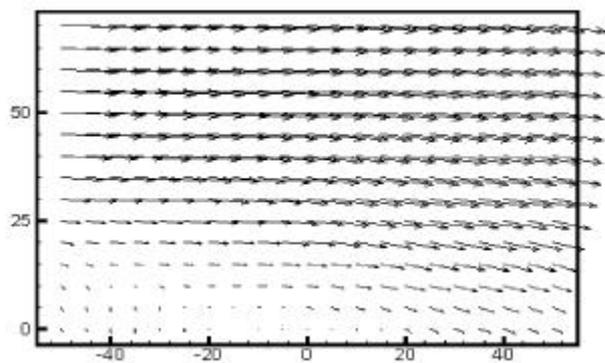
Fig 5.6 Mean 3-D velocity vectors interpolated by Gaussian Window method.



(a) $X = -35\text{mm}$

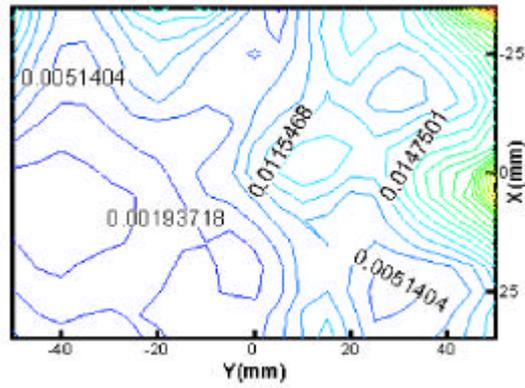


(b) $X = 0\text{mm}$

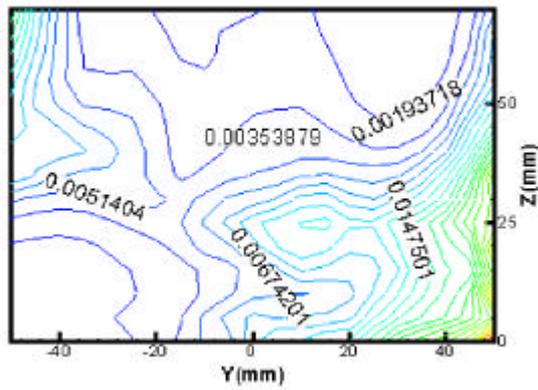


(c) $X = 35\text{mm}$

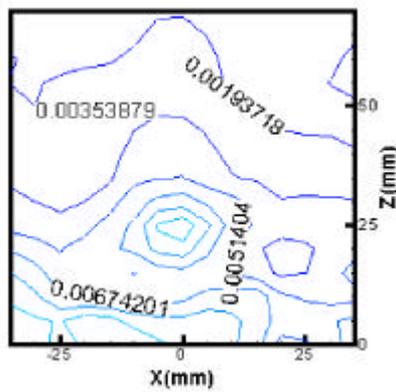
Fig. 5.7 Mean velocity profile of Y-Z plane.



(a) X- Y Plane at Z = 20mm

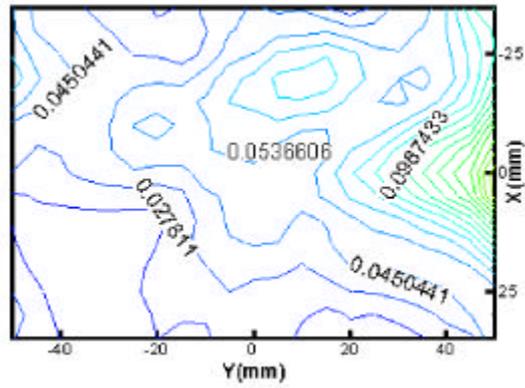


(b) Y-Z Plane at X= 0mm

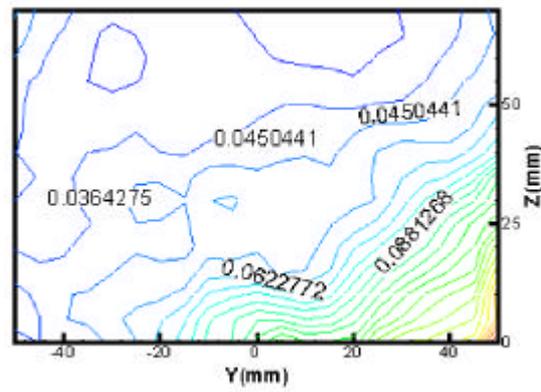


(c) X-Z plane at y = 0mm

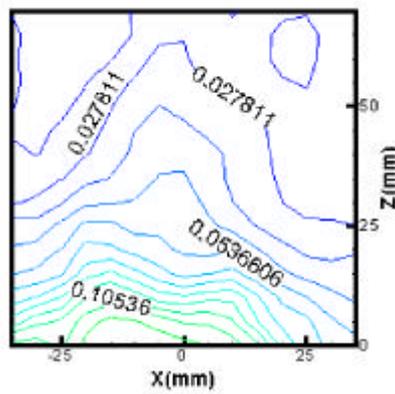
Fig. 5.8 Turbulent kinetic energy distribution. ($TKE = \frac{1}{2} q^2 / U_0^2$)



(a) X-Y plane at Z = 20mm

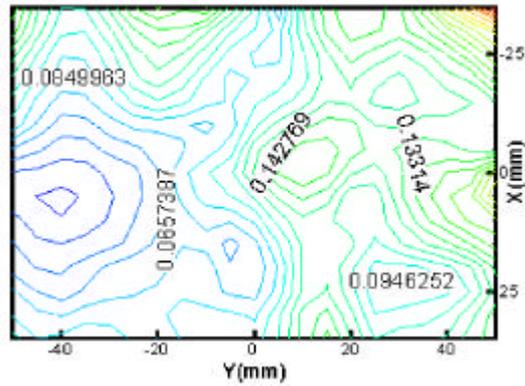


(b) Y-Z plane at X = 0mm

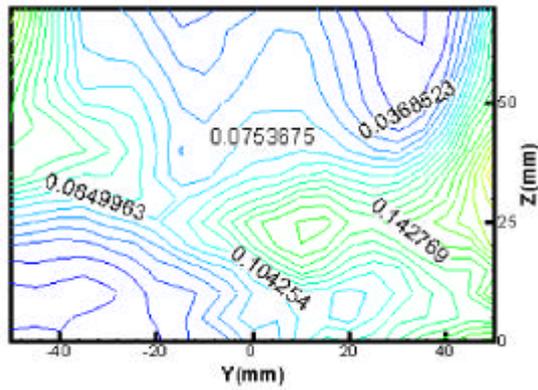


(c) X-Z plane at y = 0mm

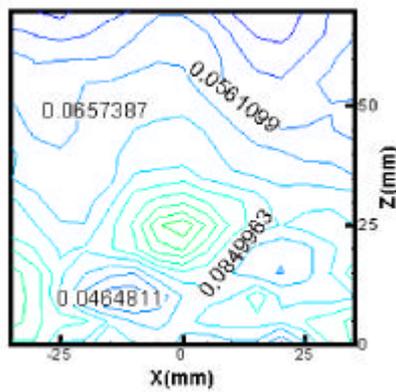
Fig. 5.9 Turbulence intensity distribution. ($T_u = \sqrt{u'^2} / U_0$)



(a) X-Y plane at Z = 20mm

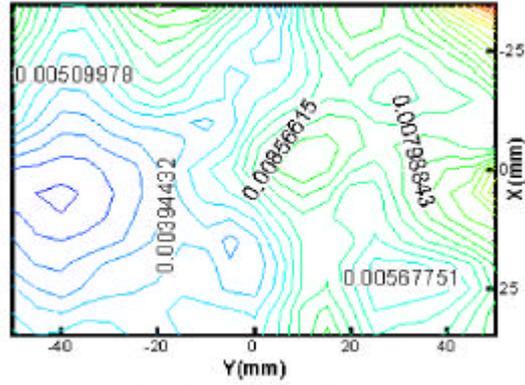


(b) Y-Z plane at X = 0mm

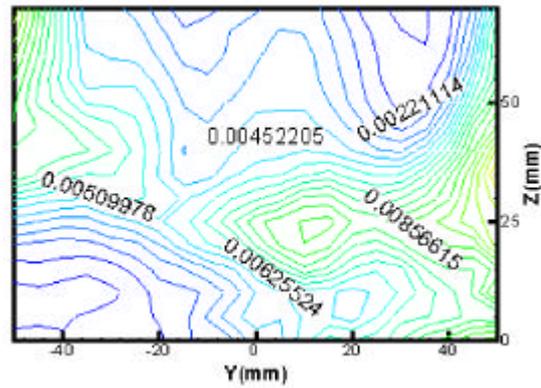


(c) X-Z plane at Y = 0mm

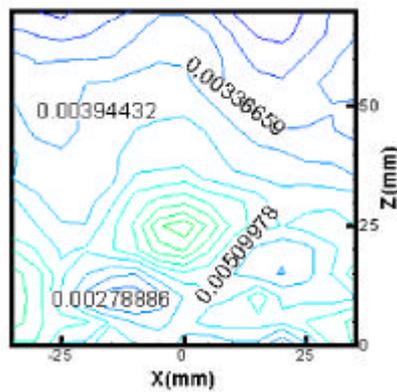
Fig. 5.10 Turbulence intensity distribution ($T_v = \sqrt{v'^2} / U_0$)



(a) X-Y plane at Z = 20mm

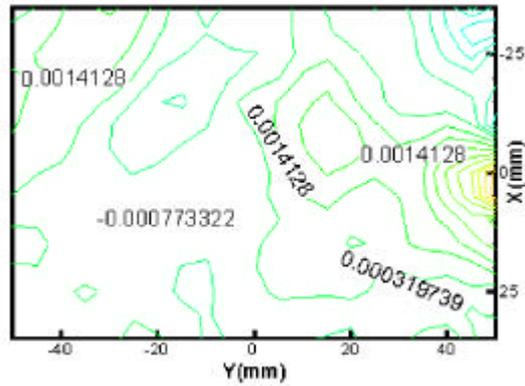


(b) Y-Z plane at X = 0mm

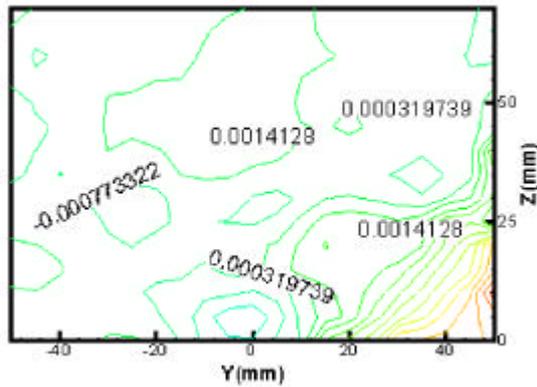


(c) X-Z plane at Y = 0mm

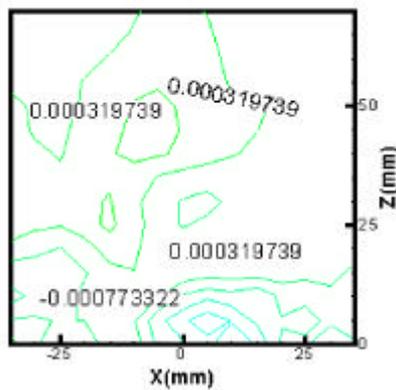
Fig. 5.11 Turbulence intensity distribution ($T_w = \sqrt{w'^2} / U_0$)



(a) X-Y plane at Z = 20mm

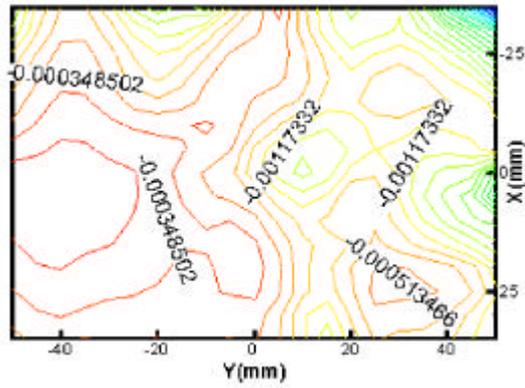


(b) Y-Z plane at X = 0mm

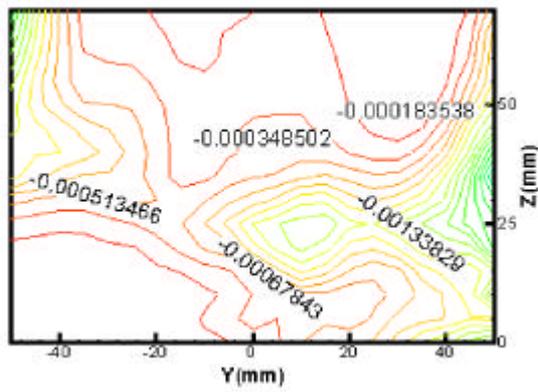


(c) X-Z plane at Y = 0mm

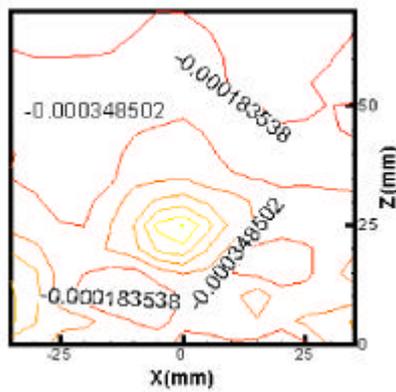
Fig. 5.12 Reynolds shear stress distribution ($- \overline{u'v'} / U_0^2$)



(a) X-Y plane at Z = 20mm

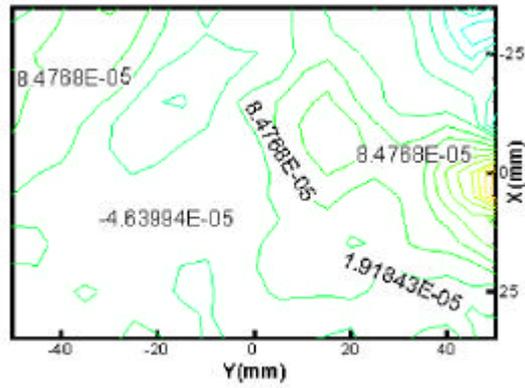


(b) Y-Z plane at X = 0mm

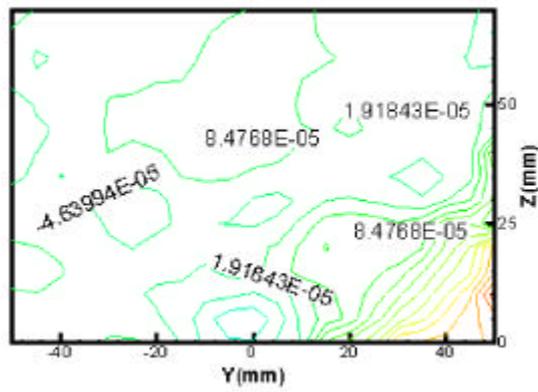


(c) X-Z plane at Y = 0mm

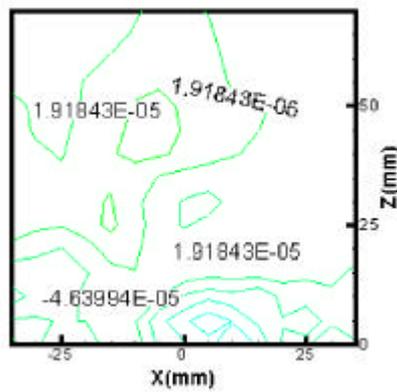
Fig. 5.13 Reynolds shear stress distribution ($- \overline{v'w'} / U_0^2$)



(a) X-Y plane at Z = 20mm



(b) Y-Z plane at X = 0mm



(c) X-Z plane at Y = 0mm

Fig. 5.14 Reynolds shear stress distribution ($- \overline{w'u'} / U_0^2$)

6.

Imageing Velocimetry : PTV(Particle
가 가
가 .

PTV
(reference group)
가 1,500 1,000
3 PTV
(Doh et al, 1999) 8 (Kobayashi et al. 1989)
(65%) 3 가 .

GA 3D-PTV 가
LES 가 ,
Single-Frame (Choi et al. 1999) 3 가 3

GA 3D-PTV
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- A1 Table A1.1 Camera parameters of virtual image(11 parameters, IH)
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- A19 Fig. A4 Recovery ratio resulted by Doh et al(1999).
- A20 Fig. A5 Recovery ratio of 1-Frame 3-D PTV used 10 parameters.
- A21 Fig. A6 Recovery ratio of GA
- A22 Fig. A7 Picture of calibrator used experiment
of backward facing step flow

Parameter	Camera1	Camera2	Camera3
X _o (mm)	499.3601	- 499.2706	0.0000
Y _o (mm)	- 0.0000	0.0000	0.0000
Z _o (mm)	27.1021	27.0000	499.9997
ω (°)	- 89.9999	90.0001	0.0000
Ψ (°)	- 0.0004	0.0000	- 0.0000
κ (°)	90.0001	- 89.9999	0.0000
x _o (pixel)	- 0.0031	0.0023	0.0010
y _o (pixel)	0.0051	0.0067	0.0001
c(pixel)	- 2200.0009	- 2200.0008	- 2199.9992
k1	0.0000	- 0.0000	- 0.0000
k2	- 0.0054	0.0015	0.0054

Table A1.1 Camera parameters of virtual image
(11 parameters, IH)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.75 - -7.75	0.20 - 0.20	6.52 - 6.52	0.00	0.00	0.00
2	-3.84 - -3.84	7.34 - 7.34	13.08 - 13.08	0.00	0.00	0.00
3	4.89 - 4.89	7.18 - 7.18	17.03 - 17.03	0.00	0.00	0.00
4	8.75 - 8.75	0.58 - 0.58	39.70 - 39.70	0.00	0.00	0.00
5	4.16 - 4.16	-6.54 - -6.54	15.91 - 15.91	0.00	0.00	0.00
6	-3.26 - -3.26	-6.31 - -6.31	24.52 - 24.52	0.00	0.00	0.00
7	-17.75 - -17.75	0.84 - 0.84	29.07 - 29.07	0.00	0.00	0.00
8	-15.48 - -15.48	10.21 - 10.21	26.46 - 26.46	0.00	0.00	0.00
9	-8.92 - -8.92	16.94 - 16.94	43.12 - 43.12	0.00	0.00	0.00
10	0.66 - 0.66	19.40 - 19.40	27.90 - 27.90	0.00	0.00	0.00
11	9.08 - 9.08	16.53 - 16.53	32.36 - 32.36	0.00	0.00	0.00
12	16.43 - 16.43	9.58 - 9.58	12.02 - 12.02	0.00	0.00	0.00
13	18.92 - 18.92	1.55 - 1.55	51.58 - 51.58	0.00	0.00	0.00
14	16.70 - 16.70	-8.47 - -8.47	22.98 - 22.98	0.00	0.00	0.00
15	9.64 - 9.64	9.64 - 9.64	40.23 - 40.23	0.00	0.00	0.00
16	0.41 - 0.41	-18.19 - -18.19	8.92 - 8.92	0.00	0.00	0.00
17	-8.54 - -8.54	-15.10 - -15.10	31.53 - 31.53	0.00	0.00	0.00
18	-15.61 - -15.61	-8.59 - -8.59	13.87 - 13.87	0.00	0.00	0.00
19	-32.77 - -32.77	0.61 - 0.61	43.42 - 43.42	0.00	0.00	0.00
20	-26.73 - -26.73	17.14 - 17.14	52.54 - 52.54	0.00	0.00	0.00
21	-15.89 - -15.89	28.20 - 28.20	37.90 - 37.90	0.00	0.00	0.00
22	0.60 - 0.60	33.32 - 33.32	4.98 - 4.98	0.00	0.00	0.00
23	16.92 - 16.92	28.93 - 28.93	46.47 - 46.47	0.00	0.00	0.00
24	28.67 - 28.67	16.85 - 16.85	17.47 - 17.47	0.00	0.00	0.00
25	33.22 - 33.22	1.05 - 1.05	34.18 - 34.18	0.00	0.00	0.00
26	28.88 - 28.88	-16.40 - -16.40	6.64 - 6.64	0.00	0.00	0.00
27	16.87 - 16.87	16.87 - 16.87	20.82 - 20.82	0.00	0.00	0.00
28	0.29 - 0.29	-32.60 - -32.60	50.45 - 50.45	0.00	0.00	0.00
29	-16.33 - -16.33	-28.12 - -28.12	10.19 - 10.19	0.00	0.00	0.00
30	-28.33 - -28.33	-15.13 - -15.13	33.23 - 33.23	0.00	0.00	0.00
31	-50.03 - -50.03	0.27 - 0.27	38.20 - 38.20	0.00	0.00	0.00
32	-42.79 - -42.79	26.42 - 26.42	30.16 - 30.16	0.00	0.00	0.00
33	-24.41 - -24.41	43.83 - 43.83	8.32 - 8.32	0.00	0.00	0.00
34	0.01 - 0.01	49.46 - 49.46	49.47 - 49.47	0.00	0.00	0.00
35	25.31 - 25.31	43.65 - 43.65	36.06 - 36.06	0.00	0.00	0.00
36	44.05 - 44.05	25.55 - 25.55	3.85 - 3.85	0.00	0.00	0.00
37	49.95 - 49.95	-0.32 - -0.32	24.92 - 24.92	0.00	0.00	0.00
38	43.83 - 43.83	-23.81 - -23.81	45.75 - 45.75	0.00	0.00	0.00
39	25.34 - 25.34	-42.71 - -42.71	42.03 - 42.03	0.00	0.00	0.00
40	0.02 - 0.02	-49.59 - -49.59	47.82 - 47.82	0.00	0.00	0.00
41	-24.92 - -24.92	-42.03 - -42.03	25.87 - 25.87	0.00	0.00	0.00
42	-43.03 - -43.03	-24.12 - -24.12	19.16 - 19.16	0.00	0.00	0.00

Average error : 0.00 0.00 0.00

Standard deviation : 0.00 0.00 0.00

Table A1.2 3-D error of calibration of virtual image
(11 parameters, IH)

Parameter	Camera1	Camera2	Camera3
X _o (mm)	491.6701	- 493.6623	0.0105
Y _o (mm)	- 0.0000	- 1.0154	0.0073
Z _o (mm)	28.4032	26.9453	500.0433
ω (°)	- 89.2312	90.4817	- 0.0082
Ψ (°)	- 0.0324	0.0061	0.0095
κ (°)	90.5742	- 90.6415	- 0.0001
x _o (pixel)	- 18.8746	- 19.9873	- 0.4158
y _o (pixel)	19.4321	18.0556	- 0.3523
c(pixel)	- 2169.3432	- 2173.5252	- 2200.2813
k1	0.0000	0.3038	- 0.0144
k2	- 25.3482	- 22.1474	0.9230

Table A2.1 Camera parameters of virtual image
(11 parameters, RH)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.75 - -7.75	0.18 - 0.20	6.52 - 6.52	0.00	0.02	0.00
2	-3.84 - -3.84	7.32 - 7.34	13.07 - 13.08	0.00	0.02	0.01
3	4.89 - 4.89	7.18 - 7.18	17.02 - 17.03	0.00	0.00	0.01
4	-50.03 - -50.03	0.21 - 0.27	38.18 - 38.20	0.00	0.06	0.02
7	-17.75 - -17.75	0.81 - 0.84	29.07 - 29.07	0.00	0.03	0.00
8	-15.48 - -15.48	10.19 - 10.21	26.46 - 26.46	0.00	0.02	0.00
9	-8.92 - -8.92	16.93 - 16.94	43.13 - 43.12	0.00	0.01	0.01
10	0.66 - 0.66	19.40 - 19.40	27.90 - 27.90	0.00	0.00	0.00
11	9.08 - 9.08	16.53 - 16.53	32.36 - 32.36	0.00	0.00	0.00
12	16.43 - 16.43	9.59 - 9.58	12.01 - 12.02	0.00	0.01	0.01
13	18.92 - 18.92	1.56 - 1.55	51.60 - 51.58	0.00	0.01	0.02
14	16.70 - 16.70	-8.47 - -8.47	22.98 - 22.98	0.00	0.00	0.00
15	9.64 - 9.64	-15.48 - -15.47	40.23 - 40.23	0.00	0.01	0.00
16	0.41 - 0.41	-18.19 - -18.19	8.93 - 8.92	0.00	0.00	0.01
17	-8.54 - -8.54	-15.12 - -15.10	31.52 - 31.53	0.00	0.02	0.01
18	-15.61 - -15.61	-8.62 - -8.59	13.87 - 13.87	0.00	0.03	0.00
20	-26.73 - -26.73	17.10 - 17.14	52.55 - 52.54	0.00	0.04	0.01
21	-15.89 - -15.89	28.17 - 28.20	37.90 - 37.90	0.00	0.03	0.00
22	0.60 - 0.60	33.31 - 33.32	4.98 - 4.98	0.00	0.01	0.00
24	28.67 - 28.67	16.88 - 16.85	17.46 - 17.47	0.00	0.03	0.01
25	33.22 - 33.22	1.07 - 1.05	34.19 - 34.18	0.00	0.02	0.01
26	28.88 - 28.88	-16.38 - -16.40	6.64 - 6.64	0.00	0.02	0.00
27	16.87 - 16.87	-28.13 - -28.14	20.82 - 20.82	0.00	0.01	0.00
28	0.29 - 0.29	-32.61 - -32.60	50.43 - 50.45	0.00	0.01	0.02
29	-16.32 - -16.33	-28.12 - -28.12	10.21 - 10.19	0.01	0.00	0.02
30	-28.33 - -28.33	-15.17 - -15.13	33.21 - 33.23	0.00	0.04	0.02
33	-24.41 - -24.41	43.80 - 43.83	8.33 - 8.32	0.00	0.03	0.01
34	0.01 - 0.01	49.48 - 49.46	49.49 - 49.47	0.00	0.02	0.02
35	25.30 - 25.31	43.69 - 43.65	36.08 - 36.06	0.01	0.04	0.02
36	44.05 - 44.05	25.60 - 25.55	3.83 - 3.85	0.00	0.05	0.02
37	49.94 - 49.95	-0.28 - -0.32	24.91 - 24.92	0.01	0.04	0.01
38	43.83 - 43.83	-23.79 - -23.81	45.76 - 45.75	0.00	0.02	0.01
39	25.34 - 25.34	-42.69 - -42.71	42.02 - 42.03	0.00	0.02	0.01
40	0.02 - 0.02	-49.60 - -49.59	47.81 - 47.82	0.00	0.01	0.01
41	-24.92 - -24.92	-42.03 - -42.03	25.87 - 25.87	0.00	0.00	0.00
42	-43.03 - -43.03	-24.15 - -24.12	19.17 - 19.16	0.00	0.03	0.01

Average error : 0.00 0.02 0.01

Standard deviation : 0.00 0.03 0.01

Table A2.2 3-D error of calibration of virtual image
(11 parameters, RH)

Parameter	Camera1	Camera2	Camera3
dis (mm)	500.00036	499.9998	499.9997
cx (pixel)	2200.00170	2199.9995	2199.9997
cy (pixel)	2200.00122	2199.9995	2200.0000
ω (°)	- 90.0000	90.0000	- 0.0000
Ψ (°)	- 0.0000	0.0000	0.0000
κ (°)	- 90.0000	90.0000	- 180.0000
mx (pixel)	0.00000	0.0000	0.0000
my (pixel)	27.00000	26.9999	- 0.0000
k1	- 0.0000	0.0000	0.0000
k2	0.00000	- 0.0000	- 0.0000

Table 3.1 Camera parameters of virtual image
(10 parameters, IH)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.75 - -7.75	0.20 - 0.20	6.52 - 6.52	0.00	0.00	0.00
2	-3.84 - -3.84	7.34 - 7.34	13.08 - 13.08	0.00	0.00	0.00
3	4.89 - 4.89	7.18 - 7.18	17.03 - 17.03	0.00	0.00	0.00
4	8.75 - 8.75	0.58 - 0.58	39.70 - 39.70	0.00	0.00	0.00
5	4.16 - 4.16	-6.54 - -6.54	15.91 - 15.91	0.00	0.00	0.00
6	-3.26 - -3.26	-6.31 - -6.31	24.52 - 24.52	0.00	0.00	0.00
7	-17.75 - -17.75	0.84 - 0.84	29.07 - 29.07	0.00	0.00	0.00
8	-15.48 - -15.48	10.21 - 10.21	26.46 - 26.46	0.00	0.00	0.00
9	-8.92 - -8.92	16.94 - 16.94	43.12 - 43.12	0.00	0.00	0.00
10	0.66 - 0.66	19.40 - 19.40	27.90 - 27.90	0.00	0.00	0.00
11	9.08 - 9.08	16.53 - 16.53	32.36 - 32.36	0.00	0.00	0.00
12	16.43 - 16.43	9.58 - 9.58	12.02 - 12.02	0.00	0.00	0.00
13	18.92 - 18.92	1.55 - 1.55	51.58 - 51.58	0.00	0.00	0.00
14	16.70 - 16.70	-8.47 - -8.47	22.98 - 22.98	0.00	0.00	0.00
15	9.64 - 9.64	-15.47 - -15.47	40.23 - 40.23	0.00	0.00	0.00
16	0.41 - 0.41	-18.19 - -18.19	8.92 - 8.92	0.00	0.00	0.00
17	-8.54 - -8.54	-15.10 - -15.10	31.53 - 31.53	0.00	0.00	0.00
18	-15.61 - -15.61	-8.59 - -8.59	13.87 - 13.87	0.00	0.00	0.00
19	-32.77 - -32.77	0.61 - 0.61	43.42 - 43.42	0.00	0.00	0.00
20	-26.73 - -26.73	17.14 - 17.14	52.54 - 52.54	0.00	0.00	0.00
21	-15.89 - -15.89	28.20 - 28.20	37.90 - 37.90	0.00	0.00	0.00
22	0.60 - 0.60	33.32 - 33.32	4.98 - 4.98	0.00	0.00	0.00
23	16.92 - 16.92	28.93 - 28.93	46.47 - 46.47	0.00	0.00	0.00
24	28.67 - 28.67	16.85 - 16.85	17.47 - 17.47	0.00	0.00	0.00
25	33.22 - 33.22	1.05 - 1.05	34.18 - 34.18	0.00	0.00	0.00
26	28.88 - 28.88	-16.40 - -16.40	6.64 - 6.64	0.00	0.00	0.00
27	16.87 - 16.87	-28.14 - -28.14	20.82 - 20.82	0.00	0.00	0.00
28	0.29 - 0.29	-32.60 - -32.60	50.45 - 50.45	0.00	0.00	0.00
29	-16.33 - -16.33	-28.12 - -28.12	10.19 - 10.19	0.00	0.00	0.00
30	-28.33 - -28.33	-15.13 - -15.13	33.23 - 33.23	0.00	0.00	0.00
31	-50.03 - -50.03	0.27 - 0.27	38.20 - 38.20	0.00	0.00	0.00
32	-42.79 - -42.79	26.42 - 26.42	30.16 - 30.16	0.00	0.00	0.00
33	-24.41 - -24.41	43.83 - 43.83	8.32 - 8.32	0.00	0.00	0.00
34	0.01 - 0.01	49.46 - 49.46	49.47 - 49.47	0.00	0.00	0.00
35	25.31 - 25.31	43.65 - 43.65	36.06 - 36.06	0.00	0.00	0.00
36	44.05 - 44.05	25.55 - 25.55	3.85 - 3.85	0.00	0.00	0.00
37	49.94 - 49.95	-0.32 - -0.32	24.92 - 24.92	0.00	0.00	0.00
38	43.83 - 43.83	-23.81 - -23.81	45.75 - 45.75	0.00	0.00	0.00
39	25.34 - 25.34	-42.71 - -42.71	42.03 - 42.03	0.00	0.00	0.00
40	0.02 - 0.02	-49.59 - -49.59	47.82 - 47.82	0.00	0.00	0.00
41	-24.92 - -24.92	-42.03 - -42.03	25.87 - 25.87	0.00	0.00	0.00
42	-43.03 - -43.03	-24.12 - -24.12	19.16 - 19.16	0.00	0.00	0.00

Average error : 0.00 0.02 0.01

Standard deviation : 0.00 0.03 0.01

Table A3.2 3-D error of calibration of virtual image
(10 parameters, IH)

Parameter	Camera1	Camera2	Camera3
dis (mm)	499.9994	499.9335	500.1036
cx (pixel)	2199.9973	2199.5288	2200.7526
cy (pixel)	2200.0166	2199.6311	2200.6987
ω (°)	-90.0000	89.9950	-0.0000
Ψ (°)	-0.0000	-0.0000	-0.0000
κ (°)	-89.9987	89.9999	-180.0000
mx (pixel)	-0.0007	0.00002	0.0003
my (pixel)	26.9997	27.00034	0.0000
k1	0.0000	-0.0000	0.0000
k2	-0.0000	0.00000	-0.0000

Table A4.1 Camera parameters of virtual image
(10 parameters, RH)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.75 - -7.75	0.20 - 0.20	6.52 - 6.52	0.00	0.00	0.00
2	-3.84 - -3.84	7.34 - 7.34	13.08 - 13.08	0.00	0.00	0.00
3	4.89 - 4.89	7.18 - 7.18	17.03 - 17.03	0.00	0.00	0.00
4	8.75 - 8.75	0.58 - 0.58	39.70 - 39.70	0.00	0.00	0.00
5	4.16 - 4.16	-6.54 - -6.54	15.91 - 15.91	0.00	0.00	0.00
6	-3.26 - -3.26	-6.31 - -6.31	24.52 - 24.52	0.00	0.00	0.00
7	-17.75 - -17.75	0.84 - 0.84	29.07 - 29.07	0.00	0.00	0.00
8	-15.48 - -15.48	10.21 - 10.21	26.46 - 26.46	0.00	0.00	0.00
9	-8.92 - -8.92	16.94 - 16.94	43.12 - 43.12	0.00	0.00	0.00
10	0.66 - 0.66	19.40 - 19.40	27.90 - 27.90	0.00	0.00	0.00
11	9.08 - 9.08	16.53 - 16.53	32.36 - 32.36	0.00	0.00	0.00
12	16.43 - 16.43	9.58 - 9.58	12.02 - 12.02	0.00	0.00	0.00
13	18.92 - 18.92	1.55 - 1.55	51.58 - 51.58	0.00	0.00	0.00
14	16.70 - 16.70	-8.47 - -8.47	22.98 - 22.98	0.00	0.00	0.00
15	9.64 - 9.64	-15.47 - -15.47	40.23 - 40.23	0.00	0.00	0.00
16	0.41 - 0.41	-18.19 - -18.19	8.92 - 8.92	0.00	0.00	0.00
17	-8.54 - -8.54	-15.10 - -15.10	31.53 - 31.53	0.00	0.00	0.00
18	-15.61 - -15.61	-8.59 - -8.59	13.87 - 13.87	0.00	0.00	0.00
19	-32.77 - -32.77	0.61 - 0.61	43.42 - 43.42	0.00	0.00	0.00
20	-26.73 - -26.73	17.14 - 17.14	52.54 - 52.54	0.00	0.00	0.00
21	-15.89 - -15.89	28.20 - 28.20	37.90 - 37.90	0.00	0.00	0.00
22	0.60 - 0.60	33.32 - 33.32	4.98 - 4.98	0.00	0.00	0.00
23	16.92 - 16.92	28.93 - 28.93	46.47 - 46.47	0.00	0.00	0.00
24	28.67 - 28.67	16.85 - 16.85	17.47 - 17.47	0.00	0.00	0.00
25	33.22 - 33.22	1.05 - 1.05	34.18 - 34.18	0.00	0.00	0.00
26	28.88 - 28.88	-16.40 - -16.40	6.64 - 6.64	0.00	0.00	0.00
27	16.87 - 16.87	-28.14 - -28.14	20.82 - 20.82	0.00	0.00	0.00
28	0.29 - 0.29	-32.60 - -32.60	50.45 - 50.45	0.00	0.00	0.00
29	-16.33 - -16.33	-28.12 - -28.12	10.19 - 10.19	0.00	0.00	0.00
30	-28.33 - -28.33	-15.13 - -15.13	33.23 - 33.23	0.00	0.00	0.00
31	-50.03 - -50.03	0.27 - 0.27	38.20 - 38.20	0.00	0.00	0.00
32	-42.79 - -42.79	26.42 - 26.42	30.16 - 30.16	0.00	0.00	0.00
33	-24.41 - -24.41	43.83 - 43.83	8.32 - 8.32	0.00	0.00	0.00
34	0.01 - 0.01	49.46 - 49.46	49.47 - 49.47	0.00	0.00	0.00
35	25.31 - 25.31	43.65 - 43.65	36.06 - 36.06	0.00	0.00	0.00
36	44.05 - 44.05	25.55 - 25.55	3.85 - 3.85	0.00	0.00	0.00
37	49.94 - 49.95	-0.32 - -0.32	24.92 - 24.92	0.00	0.00	0.00
38	43.83 - 43.83	-23.81 - -23.81	45.75 - 45.75	0.00	0.00	0.00
39	25.34 - 25.34	-42.71 - -42.71	42.03 - 42.03	0.00	0.00	0.00
40	0.02 - 0.02	-49.59 - -49.59	47.82 - 47.82	0.00	0.00	0.00
41	-24.92 - -24.92	-42.03 - -42.03	25.87 - 25.87	0.00	0.00	0.00
42	-43.03 - -43.03	-24.12 - -24.12	19.16 - 19.16	0.00	0.00	0.00

Average error : 0.00 0.00 0.00

Standard deviation : 0.00 0.00 0.00

Table A4.2 3-D error of calibration of virtual image
(10 parameter, RH)

Parameter	Camera1	Camera2	Camera3
X _o (mm)	298.2380	- 294.3097	21.2176
Y _o (mm)	590.6079	- 636.8735	1.7067
Z _o (mm)	19.6709	28.7552	715.6505
ω (°)	83.8680	-98.9806	9.4330
Ψ (°)	-0.5757	0.1543	- 1.3937
κ (°)	27.6702	24.3260	- 784.2893
x _o (pixel)	33.8601	- 26.9847	- 30.1113
y _o (pixel)	- 399.2690	451.0914	- 594.7935
c(pixel)	- 2922.2584	3310.1608	2989.1971
k1	0.5140	0.2397	0.2849
k2	- 12.0099	- 5.6973	- 4.2018

Table A5.1 Camera parameters of real image(11 parameter)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-3.84 - -3.84	7.31 - 7.34	13.01 - 13.08	0.00	0.03	0.07
2	8.75 - 8.75	0.61 - 0.58	39.67 - 39.70	0.00	0.03	0.03
3	4.14 - 4.16	-6.57 - -6.54	15.98 - 15.91	0.02	0.03	0.07
4	-3.28 - -3.26	-6.28 - -6.31	24.49 - 24.52	0.02	0.03	0.03
5	-8.88 - -8.92	16.93 - 16.94	43.27 - 43.12	0.04	0.01	0.15
6	0.64 - 0.66	19.36 - 19.40	27.93 - 27.90	0.02	0.04	0.03
7	9.05 - 9.08	16.52 - 16.53	32.39 - 32.36	0.03	0.01	0.03
8	16.44 - 16.43	9.58 - 9.58	12.00 - 12.02	0.01	0.00	0.02
9	18.88 - 18.92	1.70 - 1.55	51.61 - 51.58	0.04	0.15	0.03
10	16.66 - 16.70	-8.59 - -8.47	17.37 - 22.98	0.04	0.12	5.61
11	9.62 - 9.64	-15.46 - -15.47	40.30 - 40.23	0.02	0.01	0.07
12	0.42 - 0.41	-18.22 - -18.19	8.86 - 8.92	0.01	0.03	0.06
13	-8.50 - -8.54	-15.07 - -15.10	31.49 - 31.53	0.04	0.03	0.04
14	-15.62 - -15.61	-8.56 - -8.59	13.90 - 13.87	0.01	0.03	0.04
15	-32.64 - -32.77	0.72 - 0.61	43.39 - 43.42	0.13	0.11	0.03
16	-26.60 - -26.73	17.14 - 17.14	52.50 - 52.54	0.13	0.00	0.04
17	-15.87 - -15.89	28.11 - 28.20	37.86 - 37.90	0.02	0.09	0.04
18	0.55 - 0.60	33.20 - 33.32	4.88 - 4.98	0.05	0.12	0.10
19	16.88 - 16.92	28.96 - 28.93	46.52 - 46.47	0.04	0.03	0.05
20	28.59 - 28.67	16.79 - 16.85	22.80 - 17.47	0.08	0.06	5.33
21	33.23 - 33.22	1.14 - 1.05	34.17 - 34.18	0.01	0.09	0.01
22	28.96 - 28.88	-16.49 - -16.40	6.51 - 6.64	0.08	0.09	0.13
23	16.85 - 16.87	-28.31 - -28.14	20.88 - 20.82	0.02	0.17	0.06
24	0.23 - 0.29	-32.62 - -32.60	50.48 - 50.45	0.06	0.02	0.03
25	-16.33 - -16.33	-28.08 - -28.12	10.19 - 10.19	0.00	0.04	0.00
26	-28.25 - -28.33	-14.96 - -15.13	33.23 - 33.23	0.08	0.17	0.00
27	-49.95 - -50.03	0.42 - 0.27	38.18 - 38.20	0.08	0.15	0.02
28	-42.87 - -42.79	26.29 - 26.42	30.30 - 30.16	0.08	0.13	0.14
29	-24.64 - -24.41	43.65 - 43.83	8.38 - 8.32	0.23	0.18	0.06
30	-0.06 - 0.01	49.24 - 49.46	49.37 - 49.47	0.07	0.22	0.10
31	25.22 - 25.31	43.60 - 43.65	36.06 - 36.06	0.09	0.05	0.00
32	44.16 - 44.05	25.72 - 25.55	3.83 - 3.85	0.11	0.17	0.02
33	50.06 - 49.95	-0.14 - -0.32	24.90 - 24.92	0.12	0.18	0.02
34	43.89 - 43.83	-23.84 - -23.81	45.88 - 45.75	0.06	0.03	0.13
35	25.28 - 25.34	-42.93 - -42.71	42.11 - 42.03	0.06	0.22	0.08
36	-0.06 - 0.02	-49.72 - -49.59	47.75 - 47.82	0.08	0.13	0.07
37	-24.93 - -24.92	-41.97 - -42.03	25.79 - 25.87	0.01	0.06	0.08
38	-42.99 - -43.03	-23.83 - -24.12	19.18 - 19.16	0.04	0.29	0.02

Average error : 0.05 0.09 0.34

Standard deviation : 0.07 0.12 1.27

Table A5.2 3-D error of calibration of real image
(11 parameter, Camera 1 and 3)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.74 - -7.75	0.19 - 0.20	6.49 - 6.52	0.01	0.01	0.03
2	-3.82 - -3.84	7.33 - 7.34	13.00 - 13.08	0.02	0.01	0.08
3	4.88 - 4.89	7.18 - 7.18	17.05 - 17.03	0.01	0.00	0.02
4	8.77 - 8.75	0.61 - 0.58	39.68 - 39.70	0.02	0.03	0.02
5	4.14 - 4.16	-6.55 - -6.54	15.98 - 15.91	0.02	0.01	0.07
6	-3.26 - -3.26	-6.28 - -6.31	24.49 - 24.52	0.00	0.03	0.03
7	-17.70 - -17.75	0.86 - 0.84	29.04 - 29.07	0.05	0.02	0.03
8	-8.92 - -8.92	16.94 - 16.94	43.25 - 43.12	0.00	0.00	0.13
9	0.65 - 0.66	19.37 - 19.40	27.88 - 27.90	0.01	0.03	0.02
10	9.07 - 9.08	16.52 - 16.53	32.34 - 32.36	0.01	0.01	0.02
11	16.43 - 16.43	9.62 - 9.58	12.02 - 12.02	0.00	0.04	0.00
12	18.96 - 18.92	1.65 - 1.55	51.66 - 51.58	0.04	0.10	0.08
13	16.67 - 16.70	-8.48 - -8.47	22.95 - 22.98	0.03	0.01	0.03
14	9.63 - 9.64	-15.47 - -15.47	40.29 - 40.23	0.01	0.00	0.06
15	0.38 - 0.41	-18.20 - -18.19	8.87 - 8.92	0.03	0.01	0.05
16	-8.51 - -8.54	-15.07 - -15.10	31.48 - 31.53	0.03	0.03	0.05
17	-15.60 - -15.61	-8.57 - -8.59	13.91 - 13.87	0.01	0.02	0.04
18	-32.68 - -32.77	0.74 - 0.61	43.39 - 43.42	0.09	0.13	0.03
19	-26.69 - -26.73	17.16 - 17.14	52.53 - 52.54	0.04	0.02	0.01
20	-15.90 - -15.89	28.12 - 28.20	37.83 - 37.90	0.01	0.08	0.07
21	0.61 - 0.60	33.23 - 33.32	4.91 - 4.98	0.01	0.09	0.07
22	16.91 - 16.92	28.95 - 28.93	46.57 - 46.47	0.01	0.02	0.10
23	28.59 - 28.67	16.98 - 16.85	17.46 - 17.47	0.08	0.13	0.01
24	33.28 - 33.22	1.13 - 1.05	34.19 - 34.18	0.06	0.08	0.01
25	28.87 - 28.88	-16.42 - -16.40	6.61 - 6.64	0.01	0.02	0.03
26	16.78 - 16.87	-28.28 - -28.14	20.88 - 20.82	0.09	0.14	0.06
27	0.26 - 0.29	-32.64 - -32.60	50.48 - 50.45	0.03	0.04	0.03
28	-16.34 - -16.33	-28.09 - -28.12	10.27 - 10.19	0.01	0.03	0.08
29	-28.25 - -28.33	-14.96 - -15.13	33.23 - 33.23	0.08	0.17	0.00
30	-49.98 - -50.03	0.44 - 0.27	38.18 - 38.20	0.05	0.17	0.02
31	-42.86 - -42.79	26.30 - 26.42	30.22 - 30.16	0.07	0.12	0.06
32	-24.50 - -24.41	43.62 - 43.83	8.34 - 8.32	0.09	0.21	0.02
33	-0.13 - 0.01	49.26 - 49.46	49.41 - 49.47	0.14	0.20	0.06
34	25.25 - 25.31	43.61 - 43.65	36.05 - 36.06	0.06	0.04	0.01
35	50.12 - 49.95	-0.12 - -0.32	24.87 - 24.92	0.17	0.20	0.05
36	43.98 - 43.83	-23.87 - -23.81	45.83 - 45.75	0.15	0.06	0.08
37	25.28 - 25.34	-42.95 - -42.71	42.06 - 42.03	0.06	0.24	0.03
38	-0.07 - 0.02	-49.73 - -49.59	47.71 - 47.82	0.09	0.14	0.11
39	-24.95 - -24.92	-41.98 - -42.03	25.84 - 25.87	0.03	0.05	0.03
40	-42.92 - -43.03	-23.88 - -24.12	19.19 - 19.16	0.11	0.24	0.03

Average error : 0.05 0.07 0.04

Standard deviation : 0.06 0.11 0.05

Table A5.3 3-D error of calibration of real image
(11 parameter, Camera2 and 3)

Parameter	Camera1	Camera2	Camera3
dis(mm)	691.7072	717.5567	731.4384
cx(mm)	3113.3847	3434.6047	3118.2497
cy(mm)	3146.4086	3468.9360	3158.2297
ω ($^{\circ}$)	-93.4833	92.8993	-1.9217
Ψ ($^{\circ}$)	62.9341	-65.2117	-0.0985
κ ($^{\circ}$)	-87.4470	92.5015	-64.3059
mx(pixel)	2.7532	-7.7429	0.4125
my(pixel)	38.0886	43.9326	3.7371
k1	0.0000	0.0000	-0.0000
k2	-0.0000	0.0000	0.0000

Table A6.1 Camera parameters of real image(10 parameter)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-3.81 - -3.84	7.36 - 7.34	13.22 - 13.08	0.03	0.02	0.13
2	8.74 - 8.75	0.58 - 0.58	39.66 - 39.70	0.01	0.00	0.05
3	4.11 - 4.16	-6.53 - -6.54	16.16 - 15.91	0.05	0.01	0.25
4	-3.29 - -3.26	-6.29 - -6.31	24.56 - 24.52	0.03	0.02	0.04
5	-8.87 - -8.92	16.96 - 16.94	43.22 - 43.12	0.05	0.02	0.10
6	0.68 - 0.66	19.43 - 19.40	27.96 - 27.90	0.01	0.03	0.06
7	9.06 - 9.08	16.54 - 16.53	32.39 - 32.36	0.02	0.02	0.03
8	16.38 - 16.43	9.61 - 9.58	12.22 - 12.02	0.05	0.03	0.20
9	18.85 - 18.92	1.61 - 1.55	51.53 - 51.58	0.07	0.06	0.05
10	16.61 - 16.70	-8.47 - -8.47	23.06 - 22.98	0.09	0.00	0.08
11	9.59 - 9.64	-15.47 - -15.47	40.28 - 40.23	0.05	0.00	0.05
12	0.38 - 0.41	-18.14 - -18.19	9.19 - 8.92	0.04	0.05	0.27
13	-8.52 - -8.54	-15.11 - -15.10	31.51 - 31.53	0.02	0.01	0.02
14	-15.61 - -15.61	-8.59 - -8.59	14.12 - 13.87	0.00	0.00	0.25
15	-32.64 - -32.77	0.57 - 0.61	43.32 - 43.42	0.13	0.03	0.10
16	-26.58 - -26.73	17.10 - 17.14	52.36 - 52.54	0.15	0.04	0.18
17	-15.78 - -15.89	28.19 - 28.20	37.83 - 37.90	0.11	0.01	0.06
18	0.68 - 0.60	33.34 - 33.32	5.18 - 4.98	0.08	0.01	0.20
19	16.89 - 16.92	28.96 - 28.93	46.49 - 46.47	0.03	0.03	0.02
20	28.53 - 28.67	16.85 - 16.85	17.62 - 17.47	0.14	0.00	0.15
21	33.08 - 33.22	1.04 - 1.05	34.22 - 34.18	0.15	0.00	0.03
22	28.73 - 28.88	-16.35 - -16.40	6.91 - 6.64	0.15	0.05	0.27
23	16.74 - 16.87	-28.13 - -28.14	21.07 - 20.82	0.13	0.01	0.25
24	0.22 - 0.29	-32.60 - -32.60	50.37 - 50.45	0.07	0.01	0.08
25	-16.33 - -16.33	-28.07 - -28.12	10.50 - 10.19	0.00	0.05	0.31
26	-28.26 - -28.33	-15.11 - -15.13	33.24 - 33.23	0.07	0.02	0.02
27	-49.86 - -50.03	0.13 - 0.27	38.16 - 38.20	0.18	0.15	0.05
28	-42.63 - -42.79	26.20 - 26.42	30.34 - 30.16	0.16	0.22	0.18
29	-24.28 - -24.41	43.76 - 43.83	8.66 - 8.32	0.13	0.07	0.34
30	0.09 - 0.01	49.45 - 49.46	49.29 - 49.47	0.07	0.01	0.17
31	25.26 - 25.31	43.64 - 43.65	36.05 - 36.06	0.05	0.01	0.01
32	43.87 - 44.05	25.60 - 25.55	4.16 - 3.85	0.17	0.05	0.32
33	49.73 - 49.95	-0.30 - -0.32	25.04 - 24.92	0.22	0.02	0.12
34	43.66 - 43.83	-23.79 - -23.81	45.77 - 45.75	0.17	0.02	0.02
35	25.18 - 25.34	-42.65 - -42.71	42.07 - 42.03	0.15	0.07	0.04
36	-0.06 - 0.02	-49.57 - -49.59	47.66 - 47.82	0.08	0.02	0.17
37	-24.94 - -24.92	-42.04 - -42.03	25.88 - 25.87	0.02	0.02	0.00
38	-42.92 - -43.03	-24.11 - -24.12	19.37 - 19.16	0.11	0.01	0.20

Average error : 0.09 0.03 0.13

Standard deviation : 0.20 0.05 0.16

Table A6.2 3-D error of calibration of real image.
(10 parameter, Camera 1 and 3)

NO	CalcX - KjnX	CalcY - KjnY	CalcZ - KjnZ	dx	dy	dz
1	-7.74 - -7.75	0.21 - 0.20	6.63 - 6.52	0.01	0.01	0.11
2	-3.81 - -3.84	7.36 - 7.34	13.11 - 13.08	0.03	0.02	0.03
3	4.89 - 4.89	7.19 - 7.18	17.14 - 17.03	0.00	0.01	0.11
4	8.76 - 8.75	0.57 - 0.58	39.68 - 39.70	0.00	0.01	0.02
5	4.16 - 4.16	-6.56 - -6.54	16.07 - 15.91	0.00	0.02	0.16
6	-3.26 - -3.26	-6.31 - -6.31	24.54 - 24.52	0.01	0.00	0.02
7	-17.72 - -17.75	0.83 - 0.84	29.10 - 29.07	0.02	0.01	0.03
8	-8.91 - -8.92	16.99 - 16.94	43.25 - 43.12	0.02	0.04	0.13
9	0.67 - 0.66	19.43 - 19.40	27.94 - 27.90	0.01	0.03	0.04
10	9.07 - 9.08	16.54 - 16.53	32.37 - 32.36	0.01	0.01	0.01
11	16.43 - 16.43	9.59 - 9.58	12.14 - 12.02	0.00	0.01	0.12
12	18.88 - 18.92	1.60 - 1.55	51.59 - 51.58	0.03	0.05	0.01
13	16.66 - 16.70	-8.50 - -8.47	23.02 - 22.98	0.04	0.03	0.04
14	9.63 - 9.64	-15.48 - -15.47	40.29 - 40.23	0.02	0.01	0.06
15	0.42 - 0.41	-18.17 - -18.19	8.99 - 8.92	0.01	0.02	0.07
16	-8.51 - -8.54	-15.11 - -15.10	31.51 - 31.53	0.03	0.02	0.02
17	-15.62 - -15.61	-8.59 - -8.59	14.01 - 13.87	0.01	0.00	0.15
18	-32.69 - -32.77	0.61 - 0.61	43.40 - 43.42	0.08	0.00	0.02
19	-26.63 - -26.73	17.14 - 17.14	52.47 - 52.54	0.10	0.00	0.07
20	-15.83 - -15.89	28.22 - 28.20	37.86 - 37.90	0.06	0.03	0.04
21	0.66 - 0.60	33.35 - 33.32	5.09 - 4.98	0.06	0.03	0.11
22	16.89 - 16.92	28.96 - 28.93	46.54 - 46.47	0.03	0.03	0.06
23	28.52 - 28.67	16.86 - 16.85	17.58 - 17.47	0.15	0.01	0.10
24	33.14 - 33.22	1.02 - 1.05	34.22 - 34.18	0.08	0.03	0.04
25	28.86 - 28.88	-16.41 - -16.40	6.77 - 6.64	0.02	0.01	0.14
26	16.83 - 16.87	-28.17 - -28.14	20.97 - 20.82	0.05	0.03	0.15
27	0.26 - 0.29	-32.61 - -32.60	50.45 - 50.45	0.03	0.01	0.00
28	-16.31 - -16.33	-28.09 - -28.12	10.37 - 10.19	0.02	0.03	0.18
29	-28.29 - -28.33	-15.09 - -15.13	33.28 - 33.23	0.03	0.04	0.05
30	-49.94 - -50.03	0.20 - 0.27	38.23 - 38.20	0.09	0.07	0.02
31	-42.73 - -42.79	26.29 - 26.42	30.31 - 30.16	0.06	0.13	0.15
32	-24.36 - -24.41	43.83 - 43.83	8.52 - 8.32	0.05	0.00	0.20
33	0.04 - 0.01	49.48 - 49.46	49.37 - 49.47	0.03	0.02	0.10
34	25.25 - 25.31	43.64 - 43.65	36.06 - 36.06	0.06	0.01	0.00
35	49.84 - 49.95	-0.34 - -0.32	24.98 - 24.92	0.11	0.02	0.06
36	43.75 - 43.83	-23.82 - -23.81	45.80 - 45.75	0.09	0.00	0.05
37	25.28 - 25.34	-42.68 - -42.71	42.07 - 42.03	0.06	0.03	0.04
38	-0.02 - 0.02	-49.58 - -49.59	47.70 - 47.82	0.04	0.01	0.12
39	-24.93 - -24.92	-42.05 - -42.03	25.88 - 25.87	0.01	0.02	0.01
40	-42.97 - -43.03	-24.08 - -24.12	19.29 - 19.16	0.06	0.04	0.12

Average error : 0.04 0.02 0.07

Standard deviation : 0.05 0.03 0.09

Table A6.3 3-D error of calibration of real image
(10 parameter, Camera 2 and 3)

No.	X	Y	Z
1	27.2359	25.8712	50.8389
2	17.0659	30.8656	12.2741
3	7.3853	28.1224	20.4705
4	-4.0899	31.6828	27.9866
5	-9.8180	24.1802	34.5475
6	-21.1356	29.9407	57.3446
7	-19.1988	20.9384	17.8583
8	-23.3158	13.9380	25.5348
9	0.0455	17.3297	35.0617
10	4.9856	10.0397	25.1099
11	12.7309	12.0777	11.1630
12	17.5439	17.2804	54.6606
13	23.2251	8.0389	12.9859
14	25.2377	4.0284	32.0377
15	23.9438	-4.9078	24.5114
16	16.5195	-11.2036	14.9579
17	10.7404	-1.9926	15.0674
18	3.0244	-3.6137	7.1928
19	-0.9431	2.7587	57.3938
20	-17.4006	7.4468	52.9113
21	-17.1236	0.0179	45.3506
22	-27.0326	3.6517	40.3120
23	-20.4484	-7.0391	55.7908
24	-25.7401	-13.7081	23.1994
25	-26.3041	-34.3459	55.5443
26	-13.5432	-31.6327	6.5229
27	-14.6283	-22.0101	11.3685
28	-9.9468	-17.8094	34.2984
29	-6.4483	-10.2072	46.7946
30	6.3441	-9.2417	36.3864
31	6.8545	-16.4655	58.3965
32	13.6273	-18.8086	44.9948
33	20.8506	-24.0402	57.3853
34	25.1569	-27.2610	15.0176
35	19.9751	-30.4456	40.5589
36	9.8929	-32.3615	32.0924
37	0.2662	-26.3782	22.8299
38	-9.0213	-30.8461	38.3497

Table A7 Absolute coordinate of calibrator used experiment of backward facing step flow

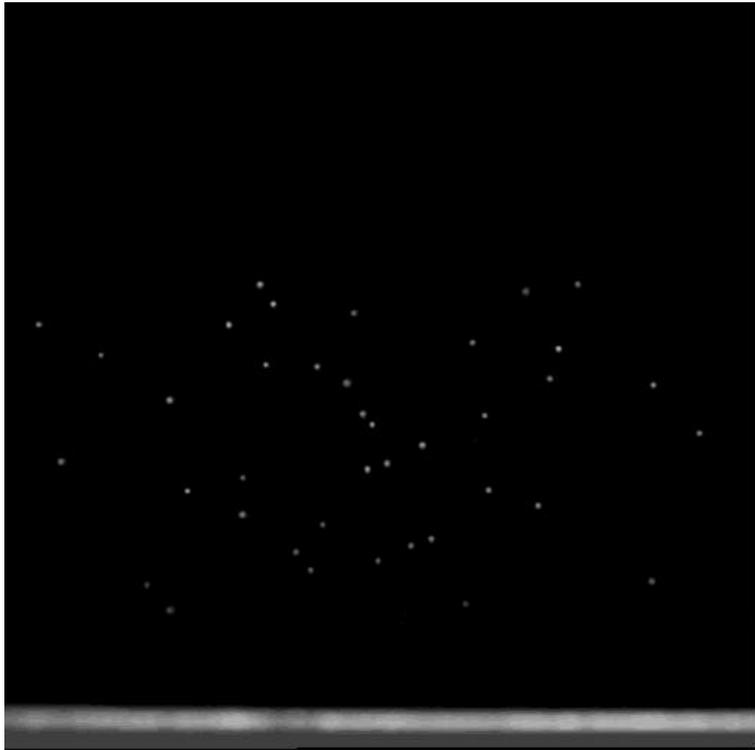


Fig. A1 Image viewed by camera 1 of calibrator.



Fig. A2 Image viewed by camera 2 of calibrator.



Fig. A3 Image viewed by camera 3 of calibrator

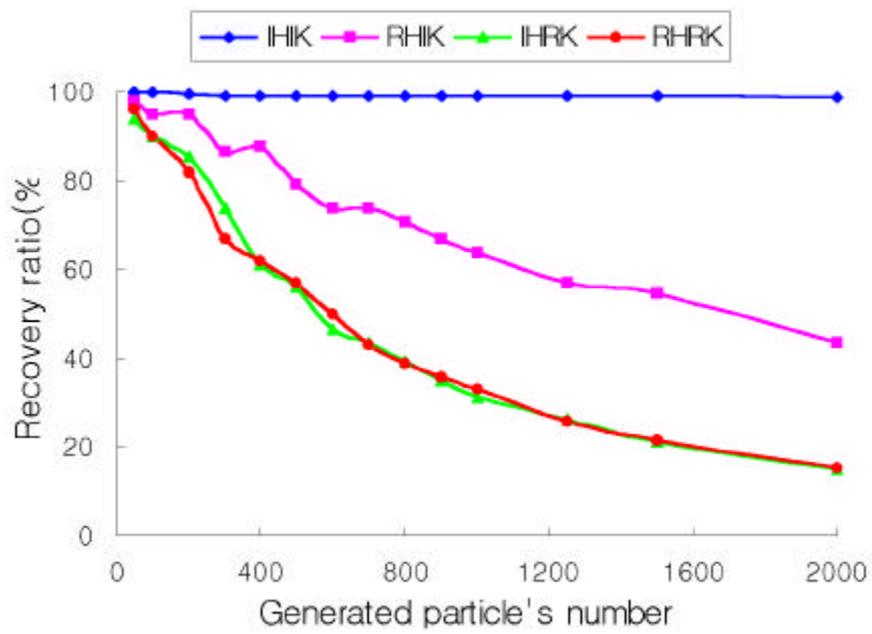


Fig. A4 Recovery ratio resulted by Doh et al(1999)

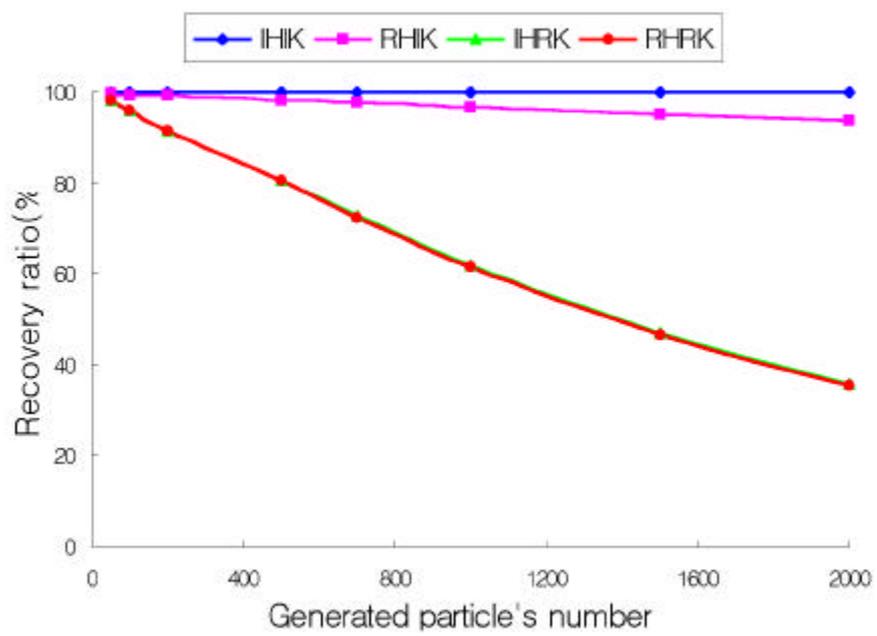


Fig. A5 Recovery ratio of 1-Frame 3-D PTV used 10 parameter.

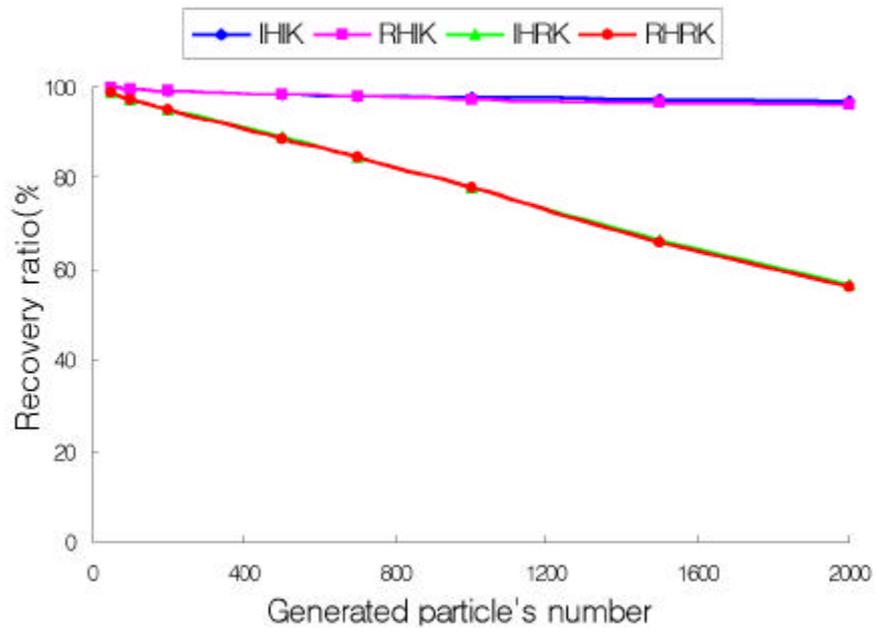


Fig. A6 Recovery ratio of GA.

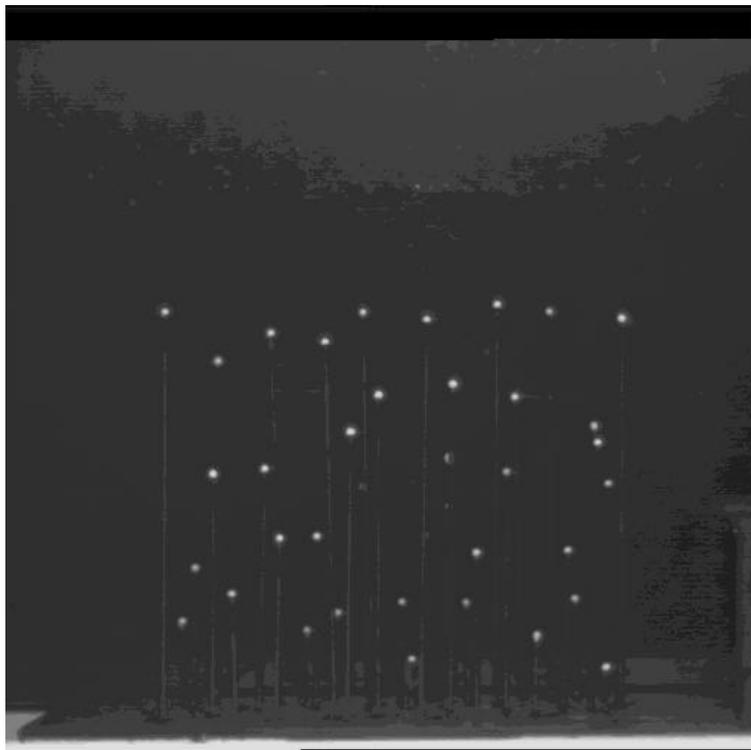


Fig. A7 Picture of calibrator used experiment
of backward facing step flow

